Mobile phase: To 57 mL of acetic acid (100) and 139 mL of triethylamine add water to make 1000 mL. To 50 mL of this solution add 500 mL of acetonitrile, 10 mL of dilute acetic acid and 440 mL of water.

Flow rate: Adjust the flow rate so that the retention time of oxapioin is about 4 minutes.

Selection of column: Dissolve 0.05 g of Oxapioin Iodide and 3 mg of benzophenone in 100 mL of the mobile phase. Proceed with 20 mL of this solution under the above operating conditions, and calculate the resolution. Use a column giving elution of oxapioin and benzophenone in this order with the resolution between these peaks being not less than 5.

Detection sensitivity: Adjust the detection sensitivity so that the peak height of oxapioin obtained from 50 mL of the standard solution composes 5 to 15% of the full scale.

Time span of measurement: About 6 times as long as the retention time of oxapioin after the peak of iodide ion.

**Loss on drying** Not more than 0.5% (1 g, 105°C, 4 hours).

**Residue on ignition** Not more than 0.10% (1 g).

**Assay** Weigh accurately about 0.7 g of Oxapioin Iodide, previously dried, dissolve in 50 mL of a mixture of acetic anhydride and acetic acid (100) (9:1), and titrate with 0.1 mol/L perchloric acid VS (potentiometric titration, platinum electrode). Perform a blank determination, and make any necessary correction.

Each mL of 0.1 mol/L perchloric acid VS = 47.14 mg of C_2H_2H_3I_2NO_2

**Containers and storage** Containers—Tight containers. Storage—Light-resistant.

**Oxapioin**

オキサプロジン

C_18H_17N_3O_4: 293.32
3-(4,5-Diphenyloxazol-2-yl)propanoic acid [21256-18-8]

Oxapriozin, when dried, contains not less than 98.5% of C_18H_17N_3O_4.

**Description** Oxapriozin occurs as a white to yellowish white crystalline powder.

It is sparingly soluble in methanol and in ethanol (95), slightly soluble in diethyl ether, and practically insoluble in water.

It is gradually affected by light.

**Identification** Determine the infrared absorption spectrum of Oxapriozin, previously dried, as directed in the potassium bromide disk method under the Infrared Spectrophotometry, and compare the spectrum with the Reference Spectrum: both spectra exhibit similar intensities of absorption at the same wave numbers.

**Absorbance** E<sub>1%cm</sub> (285 nm): 455 – 495 (after drying, 0.01 g, methanol, 1000 mL).

**Melting point** 161 – 165°C

**Purity** (1) Heavy metals—Proceed with 2.0 g of Oxapriozin according to Method 4, and perform the test. Prepare the control solution with 2.0 mL of Standard Lead Solution (not more than 10 ppm).

(2) Arsenic—Prepare the test solution with 2.0 g of Oxapriozin according to Method 3, and perform the test using Apparatus B (not more than 1 ppm).

(3) Related substances—Dissolve 0.10 g of Oxapriozin in 10 mL of methanol, and use this solution as the sample solution. Pipet 1 mL of the sample solution, add methanol to make exactly 100 mL, and use this solution as the standard solution (1). Pipet 5 mL, 3 mL, and 1 mL of this solution, add methanol to each to make exactly 10 mL, and use these solutions as the standard solutions (2), (3) and (4), respectively. Perform the test with these solutions as directed under the Thin-layer Chromatography. Spot 10 μL of each of the sample solution and the standard solutions (1), (2), (3) and (4) on a plate of silica gel with fluorescent indicator for thin-layer chromatography. Develop the plate with a mixture of ethyl acetate and acetic acid (100) (99:1) to a distance of about 15 cm, and air-dry the plate. Examine under ultraviolet light (main wavelength: 254 nm): the total intensity of the spots other than the principal spot from the sample solution is not more than 1.0% calculated on the basis of intensities of the spots from the standard solutions (1), (2), (3) and (4).

**Loss on drying** Not more than 0.30% (1 g, 105°C, 2 hours).

**Residue on ignition** Not more than 0.30% (1 g).

**Assay** Weigh accurately about 0.5 g of Oxazolam, previously dried, dissolve in 50 mL of ethanod (95), and titrate with 0.1 mol/L sodium hydroxide VS (potentiometric titration). Perform a blank determination, and make any necessary correction.

Each mL of 0.1 mol/L sodium hydroxide VS = 29.332 mg of C_18H_17N_3O_4

**Containers and storage** Containers—Tight containers. Storage—Light-resistant.

**Oxazolam**

オキサゾラム

C_18H_17ClN_3O_7: 328.79
10-Chloro-2,3,7,11b-tetrahydro-2-methyl-11b-phenyloxazoloi3,2-d][1,4]benzodiazepin-6(5H)-one [24143-17-7]