Loss on drying Not more than 0.5% (1 g, in vacuum at a pressure not exceeding 0.67 kPa, phosphorus (V) oxide, 50°C, 4 hours).

Residue on ignition Not more than 0.10% (1 g).

Assay Weigh accurately about 0.6 g of Benzbromarone, previously dried, dissolve in 30 mL of N,N-dimethylformamide, and titrate with 0.1 mol/L tetramethylammonium hydroxide VS (indicator: 5 drops of thymol blue-dimethylformamide TS). Perform a blank determination, and make any necessary correction.

Each mL of 0.1 mol/L tetramethylammonium hydroxide VS $= 42.41 \text{ mg of } C_{17}H_{12}Br_2O_3$

Containers and storage Containers—Tight containers. Storage—Light-resistant.

Benzethonium Chloride

塩化ベンゼトニウム

 $C_{27}H_{42}CINO_2$: 448.08 N-Benzyl-N,N-dimethyl-N-(2-{2-[4-(1,1,3,3-tetramethyl-butyl)phenoxy]-ethoxy}ethyl)ammonium chloride [121-54-0]

Benzethonium Chloride, when dried, contains not less than 97.0% of $C_{27}H_{42}CINO_2$.

Description Benzethonium Chloride occurs as colorless or white crystals. It is odorless.

It is very soluble in ethanol (95), freely soluble in water, and practically insoluble in diethyl ether.

A solution of Benzethonium Chloride foams strongly when shaken.

Identification (1) Dissolve 0.2 g of Benzethonium Chloride in 1 mL of sulfuric acid, add 0.1 g of sodium nitrate, and heat for 5 minutes on a water bath. After cooling, add 10 mL of water and 0.5 g of zinc powder, heat for 5 minutes, cool, and filter: the filtrate responds to the Qualitative Tests for primary aromatic amines, developing a red color.

- (2) To 2 mL of a solution of Benzethonium Chloride (1 in 1000) add a mixture of 0.2 mL of a solution of bromophenol blue (1 in 2000) and 0.5 mL of sodium hydroxide TS: a blue color develops. Add 4 mL of chloroform to this solution, and shake vigorously: the blue color shifts to the chloroform layer. Collect the chloroform layer, and add dropwise a solution sodium lauryl sulfate (1 in 1000) with stirring: the chloroform layer turns colorless.
- (3) Determine the absorption spectrum of a solution of Benzethonium Chloride in 0.1 mol/L hydrochloric acid TS (1 in 5000) as directed under the Ultraviolet-visible Spectrophotometry, and compare the spectrum with the Refer-

ence Spectrum: both spectra exhibit similar intensities of absorption at the same wavelengths.

(4) To 1 mL of a solution of Benzethonium Chloride (1 in 100) add 2 mL of ethanol (95), 0.5 mL of dilute nitric acid and 1 mL of silver nitrate TS: a white precipitate is produced. This precipitate does not dissolve on addition of dilute nitric acid, but dissolves on addition of ammonia TS.

Melting point 158 – 164°C (after drying).

Purity Ammonium—Proceed as directed in the Purity under Benzalkonium Chloride.

Loss on drying Not more than 5.0% (1 g, 105°C, 4 hours).

Residue on ignition Not more than 0.10% (1 g).

Assay Weigh accurately about 0.2 g of Benzethonium Chloride, previously dried, dissolve in 75 mL of water, add diluted dilute hydrochloric acid (1 in 2) dropwise to adjust the pH to 2.6–3.4, then add 1 drop of methyl orange TS, and titrate with 0.02 mol/L tetraphenylboron VS until the solution develops a red.

Each mL of 0.02 mol/L sodium tetraphenylboron VS = 8.962 mg of $C_{27}H_{42}CINO_2$

Containers and storage Containers—Tight containers. Storage—Light-resistant.

Benzethonium Chloride Solution

塩化ベンゼトニウム液

Benzethonium Chloride Solution contains not less than 93% and not more than 107% of the labeled amount of benzethonium chloride ($C_{27}H_{42}CINO_2$: 448.08).

Method of preparation Dissolve Benzethonium Chloride in Water or Purified Water.

Description Benzethonium Chloride Solution is a clear, colorless liquid. It is odorless.

It foams strongly when shaken.

Identification (1) Evaporate a volume of Benzethonium Chloride Solution, equivalent to 0.2 g of Benzethonium Chloride according to the labeled amount, on a water bath to dryness, and proceed with the residue as directed in the Identification (1) under Benzalkonium Chloride.

- (2) To a volume of Benzethonium Chloride Solution, equivalent to 0.01 g of Benzethonium Chloride according to the labeled amount, add water to make 10 mL, proceed with 2 mL of this solution as directed in the Identification (2) under Benzalkonium Chloride.
- (3) To a volume of Benzethonium Chloride Solution, equivalent to 1 g of Benzethonium Chloride according to the labeled amount, and add water or concentrate on a water bath to make 10 mL. To 1 mL of this solution add 0.1 mol/L hydrochloric acid TS to make 500 mL, and determine the abosprition spectrum as directed under the Ultraviolet-visible Spectrophotometry: it exhibits maxima between 262 nm and 264 nm, between 268 nm and 270 nm, and between 274 nm and 276 nm.
 - (4) To a volume of Benzethonium Chloride Solution,

equivalent to 0.1 g of Benzethonium Chloride according to the labeled amount, add water, or concentrate on a water bath, if necessary, to make 10 mL, and proceed with 1 mL of this solution as directed in the Identification (4) under Benzalkonium Chloride.

Purity (1) Nitrite—Add 1.0 mL of Benzethonium Chloride Solution to a mixture of 1 mL of a solution of glycine (1 in 10) and 0.5 mL of acetic acid (31): no gas is evolved.

(2) Oxidizing substances—To 5 mL of Benzethonium Chloride Solution add 0.5 mL of potassium iodide TS and 2 to 3 drops of dilute hydrochloric acid: no yellow color is produced.

Assay Pipet a volume of Benzethonium Chloride Solution, equivalent to about 0.2 g of benzethonium chloride (C₂₇H₄₂ClNO₂), dilute with water to make 75 mL, if necessary, and proceed as directed in the Assay under Benzethonium Chloride.

Each mL of 0.02 mol/L sodium tetraphenylboron VS = 8.962 mg of $C_{27}H_{42}ClNO_2$

Containers and storage Containers—Tight containers. Storage—Light-resistant.

Benzoic Acid

安息香酸

C₇H₆O₂: 122.12 Benzoic acid [65-85-0]

Benzoic Acid, when dried, contains not less than 99.5% of $C_7H_6O_2$.

Description Benzoic Acid occurs as white crystals or crystalline powder. It is odorless, or has a faint, benzaldehydelike odor.

It is freely soluble in ethanol (95), in acetone and in diethyl ether, soluble in hot water, and slightly soluble in water.

Identification Dissolve 1 g of Benzoic Acid in 8 mL of sodium hydroxide TS, and add water to make 100 mL. This solution responds to the Qualitative Tests (2) for benzoate.

Melting point 121 – 124°C

Purity (1) Heavy metals—Dissolve 1.0 g of Benzoic Acid in 25 mL of acetone, add 2 mL of dilute acetic acid and water to make 50 mL, and perform the test using this solution as the test solution. Prepare the control solution as follows: to 2.0 mL of Standard Lead Solution add 2 mL of dilute acetic acid, 25 mL of acetone and water to make 50 mL (not more than 20 ppm).

(2) Chlorinated compounds—Take 0.5 g of Benzoic Acid and 0.7 g of calcium carbonate in a crucible, mix with a small amount of water, and dry. Ignite it at about 600°C, dissolve in 20 mL of dilute nitric acid, and filter. Wash the residue with 15 mL of water, combine the filtrate and the washing, add water to make 50 mL, and add 0.5 mL of sil-

ver nitrate TS: this solution has no more turbidity than the following control solution.

Control solution: Dissolve 0.7 g of calcium carbonate in 20 mL of dilute nitric acid, and filter. Wash the residue with 15 mL of water, combine the filtrate and the washings, add 1.2 mL of 0.01 mol/L hydrochloric acid VS and water to make 50 mL, and add 0.5 mL of silver nitrate TS.

- (3) Potassium permanganate-reducing substances—Add 0.02 mol/L potassium permanganate VS dropwise to a boiling mixture of 100 mL of water and 1.5 mL of sulfuric acid, until a red color persists for 30 seconds. Dissolve 1.0 g of Benzoic Acid in this boiling solution, and add 0.50 mL of 0.02 mol/L potassium permanganate VS: a red color persists for at least 15 seconds.
- (4) Phthalic acid—To 0.10 g of Benzoic Acid add 1 mL of water and 1 mL of resorcinol-sulfuric acid TS, and heat the mixture in an oil bath heated at a temperature between 120°C and 125°C. After evaporating the water, heat the residue for 90 minutes, cool, and dissolve in 5 mL of water. To 1 mL of the solution add 10 mL of a solution of sodium hydroxide (43 in 500), shake, then examine under light at a wavelength between 470 nm and 490 nm: the green fluorescence of the solution is not more intense than that of the following control solution.

Control solution: Dissolve 0.061 g of potassium hydrogen phthalate in water to make exactly 1000 mL. Measure exactly 1 mL of the solution, add 1 mL of resorcinol-sulfuric acid TS, and proceed as directed above.

(5) Readily carbonizable substances—Perform the test with 0.5 g of Benzoic Acid. The solution has no more color than Matching Fluid Q.

Loss on drying Not more than 0.5% (1 g, silica gel, 3 hours).

Residue on ignition Not more than 0.05% (1 g).

Assay Weigh accurately about 0.5 g of Benzoic Acid, previously dried, dissolve in 25 mL of neutralized ethanol and 25 mL of water, and titrate with 0.1 mol/L sodium hydroxide VS (indicator: 3 drops of phenolphthalein TS).

Each mL of 0.1 mol/L sodium hydroxide VS = 12.212 mg of $C_7H_6O_2$

Containers and storage Containers—Well-closed containers

Benzylpenicillin Potassium

Penicillin G Potassium Crystalline Penicillin G Potassium

ベンジルペニシリンカリウム

C₁₆H₁₇KN₂O₄S: 372.48

Monopotassium (2S,5R,6R)-3,3-dimethyl-7-oxo-6-