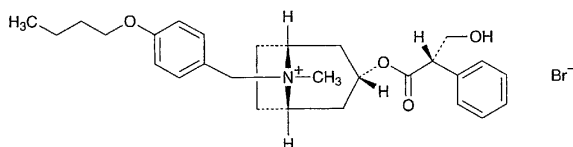


## Butropium Bromide

臭化ブトロピウム



$C_{28}H_{38}BrNO_4$ : 532.51  
(1*R*,3*r*,5*S*)-8-(4-Butoxybenzyl)-3-[(2*S*)-hydroxy-2-phenylpropanoyloxy]-8-methyl-8-azoniabicyclo[3.2.1]octane bromide [29025-14-7]

Butropium Bromide, when dried, contains not less than 98.0% of  $C_{28}H_{38}BrNO_4$ .

**Description** Butropium Bromide occurs as white crystals or crystalline powder.

It is very soluble in formic acid, freely soluble in methanol, soluble in ethanol (95), slightly soluble in water, and practically insoluble in diethyl ether and in acetic anhydride.

**Identification (1)** To 1 mg of Butropium Bromide add 3 drops of fuming nitric acid, and evaporate on a water bath to dryness. Dissolve the residue in 1 mL of *N,N*-dimethylformamide, and add 5 to 6 drops of tetraethylammonium hydroxide TS: a red-purple color develops.

**(2)** Determine the absorption spectrum of a solution of Butropium Bromide in methanol (1 in 100,000) as directed under the Ultraviolet-visible Spectrophotometry, and compare the spectrum with the Reference Spectrum 1: both spectra exhibit similar intensities of absorption at the same wavelengths. Separately, determine the absorption spectrum of a solution of Butropium Bromide in methanol (1 in 5000) as directed under the Ultraviolet-visible Spectrophotometry, and compare the spectrum with the Reference Spectrum 2: both spectra exhibit similar intensities of absorption at the same wavelengths.

**(3)** A solution of Butropium Bromide in methanol (1 in 20) responds to the Qualitative Tests (1) for bromide.

**Optical rotation**  $[\alpha]_D^{20}$ :  $-14.0$  –  $-17.0^\circ$  (after drying, 0.5 g, methanol, 20 mL, 100 mm).

**Purity (1)** Heavy metals—Dissolve 1.0 g of Butropium Bromide in 40 mL of ethanol (95), add 2 mL of dilute acetic acid and water to make 50 mL. Perform the test, using this solution as the test solution. Prepare the control solution with 2.0 mL of Standard Lead Solution (not more than 20 ppm).

**(2)** Related substances—Dissolve 0.050 g of Butropium Bromide in 10 mL of the mobile phase, and use this solution as the sample solution. Pipet 1 mL of the sample solution, add the mobile phase to make exactly 100 mL, and use this solution as the standard solution. Perform the test with 5  $\mu$ L each of the sample solution and the standard solution as directed under the Liquid Chromatography according to the following conditions. Determine each peak area of both solutions by the automatic integration method: the peak area having a ratio of the retention time about 0.5 to butropium

from the sample solution is not larger than 1/4 of the peak area from the standard solution, and the total area of all peaks other than the peak eluted first, the peak having a ratio of the retention time to butropium about 0.5 and butropium peak from the sample solution is not larger than the peak area from the standard solution.

**Operating conditions—**

**Detector:** An ultraviolet absorption photometer (wavelength: 220 nm).

**Column:** A stainless steel column about 5 mm in inside diameter and about 15 cm in length, packed with octadecylsilylated silica gel for liquid chromatography (5  $\mu$ m in particle diameter).

**Column temperature:** A constant temperature of about 40°C.

**Mobile phase:** Dissolve 1.15 g of sodium laurylsulfate in 1000 mL of a mixture of acetonitrile and 0.005 mol/L sulfuric acid (3:2).

**Flow rate:** Adjust the flow rate so that the retention time of butropium is about 5 minutes.

**Selection of column:** Dissolve 0.50 g of Butropium Bromide in 9 mL of ethanol (99.5) and 1 mL of 0.1 mol/L potassium hydroxide-ethanol TS, and heat at 70°C for 15 minutes. After cooling, to 1 mL of this solution add the mobile phase to make 100 mL. Proceed with 5  $\mu$ L of this solution under the above operating conditions, and calculate the resolution. Use a column giving elution of the peak of butropium and the peak having a ratio of the retention time about 0.7 to butropium with the resolution between these peaks being not less than 2.5.

**Detection sensitivity:** Adjust the detection sensitivity so that the peak height of the butropium obtained from 5  $\mu$ L of the standard solution is between 10 mm and 30 mm.

**Time span of measurement:** About twice as long as the retention time of butropium.

**Loss on drying** Not more than 1.0% (1 g, 105°C, 3 hours).

**Residue on ignition** Not more than 0.20% (1 g).

**Assay** Weigh accurately about 0.8 g of Butropium Bromide, previously dried, dissolve in 5 mL of formic acid, add 100 mL of acetic anhydride, and titrate with 0.1 mol/L perchloric acid-dioxane VS (potentiometric titration). Perform a blank determination, and make any necessary correction.

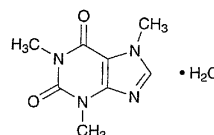
Each mL of 0.1 mol/L perchloric acid-dioxane VS = 53.25 mg of  $C_{28}H_{38}BrNO_4$

**Containers and storage** Containers—Well-closed containers.

Storage—Light-resistant.

## Caffeine

カフェイン



$C_8H_{10}N_4O_2 \cdot H_2O$ : 212.21  
3,7-Dihydro-1,3,7-trimethyl-1*H*-purine-2,6-dione  
monohydrate [5743-12-4]

Caffeine, when dried, contains not less than 98.5% of  $C_8H_{10}N_4O_2$  (mol. wt.: 194.19).

**Description** Caffeine occurs as white, soft crystals or powder. It is odorless, and has a slightly bitter taste.

It is freely soluble in chloroform, sparingly soluble in water, in acetic acid (100) and in acetic anhydride, slightly soluble in ethanol (95), and very slightly soluble in diethyl ether.

The pH of a solution of Caffeine (1 in 100) is between 5.5 and 6.5.

It effloresces in dry air.

**Identification (1)** To 2 mL of a solution of Caffeine (1 in 500) add tannic acid TS dropwise: a white precipitate, which dissolves upon the dropwise addition of tannic acid TS, is produced.

(2) To 0.01 g of Caffeine add 10 drops of hydrogen peroxide TS and 1 drop of hydrochloric acid, and evaporate to dryness on a water bath: the residue acquires a yellow-red color. Invert the residue over a vessel containing 2 to 3 drops of ammonia TS: the color turns red-purple, and disappears upon the addition of 2 to 3 drops of sodium hydroxide TS.

(3) Dissolve 0.01 g of Caffeine in water to make 50 mL. To 5 mL of this solution add 3 mL of diluted acetic acid (31) (3 in 100) and 5 mL of a solution of pyridine (1 in 10), mix, add 2 mL of diluted sodium hypochlorite TS (1 in 5), and allow to stand for 1 minute. Add 2 mL of sodium thiosulfate TS and 5 mL of sodium hydroxide TS to the solution: a yellow color develops.

**Melting point** 235 – 238°C (after drying).

**Purity (1) Chloride**—Dissolve 2.0 g of Caffeine in 80 mL of hot water, cool rapidly to 20°C, add water to make 100 mL, and use this solution as the sample solution. To 40 mL of the sample solution add 6 mL of dilute nitric acid and water to make 50 mL. Perform the test using this solution as the test solution. Prepare the control solution with 0.25 mL of 0.01 mol/L hydrochloric acid VS (not more than 0.011%).

(2) **Sulfate**—To 40 mL of the sample solution obtained in (1) add 1 mL of dilute hydrochloric acid and water to make 50 mL. Perform the test using this solution as the test solution. Prepare the control solution with 0.40 mL of 0.005 mol/L sulfuric acid VS (not more than 0.024%).

(3) **Heavy metals**—Proceed with 2.0 g of Caffeine according to Method 2, and perform the test. Prepare the control solution with 2.0 mL of Standard Lead Solution (not more than 10 ppm).

(4) **Related substances**—Dissolve 0.10 g of Caffeine in 10 mL of chloroform, and use this solution as the sample solution. Pipet 1 mL of the sample solution, and add chloroform to make exactly 100 mL. Pipet 1 mL of this solution, add chloroform to make exactly 10 mL, and use this solution as the standard solution. Perform the test as directed under the Thin-layer Chromatography. Spot 10  $\mu$ L each of the sample solution and the standard solution on a plate of silica gel with fluorescent indicator for thin-layer chromatography. Develop the plate with a mixture of chloroform and ethanol (95) (9:1) to a distance of about 10 cm,

and air-dry the plate. Examine under ultraviolet light (main wavelength: 254 nm): the spots other than the principal spot from the sample solution are not more intense than the spot from the standard solution.

(5) **Readily carbonizable substances**—Perform the test using 0.5 g of Caffeine: the solution has no more color than Matching Fluid D.

**Loss on drying** 0.5 – 8.5% (1 g, 80°C, 4 hours).

**Residue on ignition** Not more than 0.1% (0.5 g).

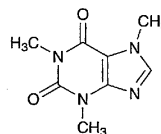
**Assay** Weigh accurately about 0.4 g of Caffeine, previously dried, dissolve in 70 mL of a mixture of acetic anhydride and acetic acid (100) (6:1), and titrate with 0.1 mol/L perchloric acid VS until the solution changes from purple through green to yellow (indicator: 3 drops of crystal violet TS). Perform a blank determination, and make any necessary correction.

Each mL of 0.1 mol/L perchloric acid VS  
= 19.419 mg of  $C_8H_{10}N_4O_2$

**Containers and storage** Containers—Tight containers.

## Anhydrous Caffeine

無水カフェイン



$C_8H_{10}N_4O_2$ : 194.19  
3,7-Dihydro-1,3,7-trimethyl-1*H*-purine-2,6-dione  
[58-08-2]

Anhydrous Caffeine, when dried, contains not less than 98.5% of  $C_8H_{10}N_4O_2$ .

**Description** Anhydrous Caffeine occurs as white crystals or powder. It is odorless, and has a bitter taste.

It is freely soluble in chloroform, sparingly soluble in water, in acetic anhydride and in acetic acid (100), and slightly soluble in ethanol (95) and in diethyl ether.

The pH of a solution of Anhydrous Caffeine (1 in 100) is between 5.5 and 6.5.

**Identification (1)** To 2 mL of a solution of Anhydrous Caffeine (1 in 500) add tannic acid TS dropwise: a white precipitate, which dissolves upon the dropwise addition of tannic acid TS, is produced.

(2) To 0.01 g of Anhydrous Caffeine add 10 drops of hydrogen peroxide TS and 1 drop of hydrochloric acid, and evaporate on a water bath to dryness: the residue acquires a yellow-red color. Invert the residue over a vessel containing 2 to 3 drops of ammonia TS: the color turns a red-purple, and disappears upon the addition of 2 to 3 drops of sodium hydroxide TS.

(3) Dissolve 0.01 g of Anhydrous Caffeine in water to make 50 mL. To 5 mL of this solution add 3 mL of diluted acetic acid (31) (3 in 100) and 5 mL of pyridine (1 in 10), mix, add 2 mL of diluted sodium hypochlorite TS (1 in 5),