crystals or crystalline powder.

It is freely soluble in acetone and in toluene, sparingly soluble in methanol and in ethanol (95), and practically insoluble in water.

**Identification** (1) Determine the absorption spectrum of a solution of Disulfiram in ethanol (95) (1 in 100,000) as directed under the Ultraviolet-visible Spectrophotometry, and compare the spectrum with the Reference Spectrum: both spectra exhibit similar intensities of absorption at the same wavelengths.

(2) Determine the infrared absorption spectrum of Disulfiram, previously dried, as directed in the potassium bromide disk method under the Infrared Spectrophotometry, and compare the spectrum with the Reference Spectrum: both spectra exhibit similar intensities of absorption at the same wave numbers.

## Melting point 70 – 73°C

**Purity** (1) Heavy metals—Proceed with 2.0 g of Disulfiram according to Method 2, and perform the test. Prepare the control solution with 2.0 mL of Standard Lead Solution (not more than 10 ppm).

(2) Arsenic—Prepare the test solution with 1.0 g of Disulfiram according to Method 4, and perform the test using Apparatus B (not more than 2 ppm).

(3) Diethyldithiocarbamic acid—Dissolve 0.10 g of Disulfiram in 10 mL of toluene, and shake with 10 mL of diluted sodium carbonate TS (1 in 20). Discard the toluene layer, wash the water layer with 10 mL of toluene, shake with 5 drops of a solution of cupric sulfate (1 in 250) and 2 mL of toluene, and allow to stand: no light yellow color develops in the toluene layer.

(4) Related substances—Dissolve 0.050 g of Disulfiram in 40 mL of methanol, add water to make 50 mL, and use this solution as the sample solution. Pipet 1 mL of the sample solution, add the mobile phase to make exactly 200 mL, and use this solution as the standard solution. Perform the test with 10  $\mu$ L each of the sample solution and the standard solution as directed under the Liquid Chromatography according to the following conditions. Determine each peak area of both solutions by the automatic integration method: the total area of the peaks other than the peak of disulfiram from the sample solution is not larger than the peak area of disulfiram from the standard solution.

Operating conditions-

Detector: An ultraviolet absorption photometer (wavelength: 210 nm).

Column: A stainless steel column about 5 mm in inside diameter and about 15 cm in length, packed with octadecylsilanized silica gel for liquid chromatography (5  $\mu$ m in particle diameter).

Column temperature: A constant temperature of about 25°C.

Mobile phase: A mixture of methanol and water (7:3).

Flow rate: Adjust the flow rate so that the retention time of disulfiram is about 8 minutes.

Selection of column: Dissolve 0.050 g of Disulfiram and 0.050 g of benzophenone in 40 mL of methanol, and add water to make 50 mL. To 1 mL of this solution add the mobile phase to make 200 mL. Proceed with 10  $\mu$ L of this solution under the above operating conditions, and calculate the resolution. Use a column giving elution of benzophenone and disulfiram in this order with the resolution between

these peaks being not less than 4.

Detection sensitivity: Adjust the detection sensitivity so that the peak height of disulfiram obtained from  $10 \,\mu\text{L}$  of the standard solution is  $15-30 \,\text{mm}$ .

Time span of measurement: About 3.5 times of the retention time of disulfiram.

**Loss on drying** Not more than 0.20% (2 g, silica gel, 24 hours).

**Residue on ignition** Not more than 0.10% (2 g).

Assay Weigh accurately about 0.2 g of Disulfiram, previously dried, in an iodine bottle, dissolve in 20 mL of acetone, add 1.5 mL of water and 1.0 g of potassium iodide, and dissolve by shaking thoroughly. To this solution add 3.0 mL of hydrochloric acid, stopper the bottle tightly, shake, and allow to stand in a dark place for 3 minutes. Add 70 mL of water, and titrate with 0.1 mol/L sodium thiosulfate VS (potentiometric titration). Perform a blank determination, and make any necessary correction.

Each mL of 0.1 mol/L sodium thiosulfate VS = 14.827 mg of  $C_{10}H_{20}N_2S_4$ 

Containers and storage Containers—Tight containers.

## **Dobutamine Hydrochloride**

塩酸ドブタミン

C<sub>18</sub>H<sub>23</sub>NO<sub>3</sub>.HCl: 337.84

4-{2-[(RS)-3-(4-Hydroxyphenyl)-1-methylpropylamino]-ethyl} benzene-1,2-diol monohydrochloride [49745-95-1]

Dobutamine Hydrochloride, when dried, contains not less than 98.0% of  $C_{18}H_{23}NO_3.HCl.$ 

**Description** Dobutamine Hydrochloride occurs as white to very pale orange crystalline powder or grains.

It is freely soluble in methanol, sparingly soluble in water and in ethanol (95), and practically insoluble in diethyl ether.

A solution of Dobutamine Hydrochloride (1 in 100) shows no optical rotation.

Identification (1) Determine the infrared absorption spectra of Dobutamine Hydrochloride, previously dried, as directed in the potassium bromide disk method under the Infrared Spectrophotometry, and compare the spectrum with the Reference Spectrum or the spectrum of dried Dobutamine Hydrochloride Reference Standard: both spectra exhibit similar intensities of absorption at the same wave numbers

(2) A solution of Dobutamine Hydrochloride (1 in 50) responds to the Qualitative Tests (2) for chloride.

**pH** Dissolve 1.0 g of Dobutamine Hydrochloride in 100 mL of water: the pH of this solution is between 4.5 and 5.5.

Melting point 188 – 191°C

**Purity** (1) Clarity and color of solution—Dissolve 0.5 g of Dobutamine Hydrochloride in 30 mL of water: the solution is clear and colorless.

- (2) Heavy metals—Dissolve 1.0 g of Dobutamine Hydrochloride in 40 mL of water by warming, cool, and add 2 mL of dilute acetic acid and water to make 50 mL. Perform the test using this solution as the test solution. Prepare the control solution as follows: to 2.0 mL of Standard Lead Solution add water to make 50 mL (not more than 20 ppm).
- (3) Related substances—Dissolve 0.10 g of Dobutamine Hydrochloride in 10 mL of methanol, and use this solution as the sample solution. Pipet 1 mL of the sample solution, add methanol to make exactly 200 mL, and use this solution as the standard solution. Perform the test with these solutions as directed under the Thin-layer Chromatography. Spot  $10 \,\mu\text{L}$  each of the sample solution and the standard solution on a plate of silica gel for thin-layer chromatography. Develop the plate with a mixture of chloroform, methanol and formic acid (78:22:5) to a distance of about 12 cm, and air-dry the plate. Allow the plate to stand for 5 minutes in iodine vapor: the spots other than the principal spot from the sample solution are not more intense than the spot from the standard solution.

Loss on drying Not more than 0.30% (1 g, 105°C, 3 hours).

Residue on ignition Not more than 0.10% (1 g).

Assay Weigh accurately about 0.1 g each of Dobutamine Hydrochloride and Dobutamine Hydrochloride Reference Standard, each previously dried, dissolve each in exactly 10 mL of the internal standard solution, add diluted methanol (1 in 2) to make 50 mL, and use these solutions as the sample solution and the standard solution respectively. Perform the test with  $5 \,\mu$ L each of the sample solution and the standard solution as directed under the Liquid Chromatography according to the following conditions, and calculate the ratios,  $Q_T$  and  $Q_S$ , of the peak area of dobutamine to that of the internal standard, respectively.

Amount (mg) of C<sub>18</sub>H<sub>23</sub>NO<sub>3</sub>.HCl

= amount (mg) of Dobutamine Hydrochloride Reference Standard

$$\times \frac{Q_{\rm T}}{O_{\rm S}}$$

Internal standard solution—A solution of salicylamide in diluted methanol (1 in 2) (1 in 125).

Operating conditions—

Detector: An ultraviolet absorption photometer (wavelength: 280 nm).

Column: A stainless steel column about 4 mm in inside diameter and about 20 cm in length, packed with octadecyl-silanized silica gel for liquid chromatography (7  $\mu$ m in particle diameter).

Column temperature: Room temperature

Mobile phase: A mixture of tartrate buffer solution, pH 3.0 and methanol (7:3).

Flow rate: Adjust the flow rate so that the retention time of dobutamine is about 7 minutes.

Selection of column: Proceed with  $5 \mu L$  of the standard solution under the above operating conditions, and calculate the resolution. Use a column giving elution of dobutamine and internal standard in this order with the resolution between these peaks being not less than 5.

Containers and storage Containers—Tight containers.

## **Dopamine Hydrochloride**

塩酸ドパミン

C<sub>8</sub>H<sub>11</sub>NO<sub>2</sub>.HCl: 189.64

4-(2-Aminoethyl)benzene-1,2-diol monohydrochloride [62-31-7]

Dopamine Hydrochloride, when dried, contains not less than 98.5% of C<sub>8</sub>H<sub>11</sub>NO<sub>2</sub>.HCl.

**Description** Dopamine Hydrochloride occurs as white crystals or crystalline powder.

It is freely soluble in water and in formic acid, and sparingly soluble in ethanol (95).

Melting point: about 248°C (with decomposition).

- Identification (1) Determine the absorption spectrum of a solution of Dopamine Hydrochloride in 0.1 mol/L hydrochloric acid TS (1 in 25,000) as directed under the Ultraviolet-visible Spectrophotometry, and compare the spectrum with the Reference Spectrum: both spectra exhibit similar intensities of absorption at the same wavelengths.
- (2) Determine the infrared absorption spectrum of Dopamine Hydrochloride as directed in the potassium chloride disk method under the Infrared Spectrophotometry, and compare the spectrum with the Reference Spectrum: both spectra exhibit similar intensities of absorption at the same wave numbers.
- (3) A solution of Dopamine Hydrochloride (1 in 50) responds to the Qualitative Tests (1) for chloride.
- **pH** Dissolve 1.0 g of Dopamine Hydrochloride in 50 mL of water: the pH of this solution is between 4.0 and 5.5.
- **Purity** (1) Clarity and color of solution—Dissolve 1.0 g of Dopamine Hydrochloride in 10 mL of water: the solution is clear and colorless.
- (2) Sulfate—Perform the test with 0.8 g of Dopamine Hydrochloride. Prepare the control solution with 0.35 mL of 0.005 mol/L sulfuric acid VS (not more than 0.021%).
- (3) Heavy metals—Proceed with 1.0 g of Dopamine Hydrochloride according to Method 1, and perform the test. Prepare the control solution with 2.0 mL of Standard Lead Solution (not more than 20 ppm).
- (4) Arsenic—Prepare the test solution with 1.0 g of Dopamine Hydrochloride according to Method 1, and perform the test using Apparatus B (not more than 2 ppm).
- (5) Related substances—Dissolve 0.10 g of Dopamine Hydrochloride in 10 mL of water, and use this solution as the sample solution. Pipet 1 mL of the sample solution, add water to make exactly 250 mL, and use this solution as the standard solution. Perform the test with these solutions as directed under the Thin-layer Chromatography. Spot  $5 \mu$ L each of the sample solution and the standard solution on a plate of cellulose with fluorescent indicator for thin-layer chromatography. Develop the plate with a mixture of 1-propanol, water and acetic acid (100) (16:8:1) to a distance