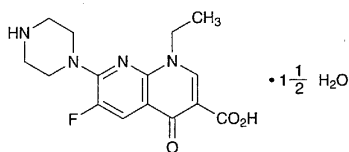


Enoxacin

エノキサシン



$C_{15}H_{17}FN_4O_3 \cdot 1\frac{1}{2}H_2O$: 347.34
1-Ethyl-6-fluoro-1,4-dihydro-4-oxo-7-(piperazin-1-yl)-1,8-naphthyridine-3-carboxylic acid sesquihydrate
[84294-96-2]

Enoxacin, when dried, contains not less than 98.5% of $C_{15}H_{17}FN_4O_3$ (mol. wt.: 320.32).

Description Enoxacin occurs as white to pale yellow-brown crystals or crystalline powder.

It is freely soluble in acetic acid (100), slightly soluble in methanol, very slightly soluble in chloroform, and practically insoluble in water, in ethanol (95) and in diethyl ether.

It dissolves in dilute sodium hydroxide TS.

It is gradually colored by light.

Identification (1) Place 0.02 g of Enoxacin and 0.05 g of sodium in a test tube, and heat gradually to ignition with precaution. After cooling, add 0.5 mL of methanol and then 5 mL of water, and heat to boiling. To this solution add 2 mL of dilute acetic acid, and filter: the filtrate responds to the Qualitative Tests (2) for fluoride.

(2) Dissolve 0.05 g of Enoxacin in dilute sodium hydroxide TS to make 100 mL. To 1 mL of the solution add water to make 100 mL. Determine the absorption spectrum of the solution as directed under the Ultraviolet-visible Spectrophotometry, and compare the spectrum with the Reference Spectrum: both spectra exhibit similar intensities of absorption at the same wavelengths.

(3) Determine the infrared absorption spectrum of Enoxacin as directed in the potassium bromide disk method under the Infrared Spectrophotometry, and compare the spectrum with the Reference Spectrum: both spectra exhibit similar intensities of absorption at the same wave numbers.

Melting point 225 – 229°C (after drying).

Purity (1) Sulfate—Dissolve 1.0 g of Enoxacin in 50 mL of dilute sodium hydroxide TS, shake with 10 mL of dilute hydrochloric acid, and centrifuge. Filter the supernatant liquid, and to 30 mL of the filtrate add water to make 50 mL. Perform the test using this solution as the test solution. Prepare the control solution as follows: to 0.50 mL of 0.005 mol/L sulfuric acid VS add 25 mL of dilute sodium hydroxide TS, 5 mL of dilute hydrochloric acid TS and water to make 50 mL (not more than 0.048%).

(2) Heavy metals—Proceed with 1.0 g of Enoxacin according to Method 2, and perform the test. Prepare the control solution with 2.0 mL of Standard Lead Solution (not more than 20 ppm).

(3) Arsenic—Prepare the test solution with 1.0 g of Enoxacin according to Method 3, and perform the test using Apparatus B (not more than 2 ppm).

(4) Related substances—Dissolve 0.050 g of Enoxacin in

25 mL of a mixture of chloroform and methanol (7:3), and use this solution as the sample solution. Pipet 1 mL of the sample solution, add a mixture of chloroform and methanol (7:3) to make exactly 200 mL, and use this solution as the standard solution. Perform the test with these solutions as directed under the Thin-layer Chromatography. Spot 5 μ L each of the sample solution and the standard solution on a plate of silica gel with fluorescent indicator for thin-layer chromatography. Develop the plate with a mixture of 1-butanol, water and acetic acid (100) (3:1:1) to a distance of about 10 cm, and air-dry the plate. Examine under ultraviolet light (main wavelength: 254 nm): the spots other than the principal spot from the sample solution are not more intense than the spot from the standard solution.

Loss on drying 7.0 – 9.0% (1 g, 105°C, 3 hours).

Residue on ignition Not more than 0.10% (1 g, platinum crucible).

Assay Weigh accurately about 0.3 g of Enoxacin, previously dried, dissolve in 30 mL of acetic acid (100), and titrate with 0.1 mol/L perchloric acid VS (potentiometric titration). Perform a blank determination, and make any necessary correction.

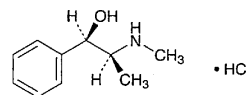
Each mL of 0.1 mol/L perchloric acid VS
= 32.032 mg of $C_{15}H_{17}FN_4O_3$

Containers and storage Containers—Tight containers.

Storage—Light-resistant.

Ephedrine Hydrochloride

塩酸エフェドリン



$C_{10}H_{15}NO \cdot HCl$: 201.69
(1*R*,2*S*)-2-Methylamino-1-phenylpropan-1-ol
monohydrochloride [50-98-6]

Ephedrine Hydrochloride, when dried, contains not less than 99.0% of $C_{10}H_{15}NO \cdot HCl$.

Description Ephedrine Hydrochloride occurs as white crystals or crystalline powder.

It is freely soluble in water, soluble in ethanol (95), slightly soluble in acetic acid (100), and practically insoluble in acetonitrile and in acetic anhydride.

Identification (1) Determine the absorption spectrum of a solution of Ephedrine Hydrochloride (1 in 2000) as directed under the Ultraviolet-visible Spectrophotometry, and compare the spectrum with the Reference Spectrum: both spectra exhibit similar intensities of absorption at the same wavelengths.

(2) Determine the infrared absorption spectrum of Ephedrine Hydrochloride, previously dried, as directed in the potassium chloride disk method under the Infrared Spectrophotometry, and compare the spectrum with the Reference Spectrum: both spectra exhibit similar intensities of absorption at the same wave numbers.