bromine TS on a water bath for 5 minutes, concentrate to 5 mL, and cool. Perform the test using Apparatus B with this solution as the test solution (not more than 1.3 ppm).

(9) 5-Hydroxymethylfurfurals—Dissolve 5.0 g of Fructose in 100 mL of water, and read the absorbance at 284 nm as directed under the Ultraviolet-visible Spectrophotometry: the absorbance is not more than 0.32.

Loss on drying Not more than 0.5% (1 g, in vacuum, silica gel, 3 hours).

Residue on ignition Not more than 0.10% (1 g).

Assay Weigh accurately about 4 g of Fructose, previously dried, dissolve in 0.2 mL of ammonia TS and 80 mL of water, and after standing for 30 minutes add water to make exactly 100 mL, and determine the optical rotation, $\alpha_{\rm D}$, in a 100-mm cell at 20 \pm 1°C as directed under the Optical Rotation Determination.

Amount (mg) of $C_6H_{12}O_6 = |\alpha_D| \times 1087.0$

Containers and storage Containers—Tight containers.

Fructose Injection

果糖注射液

Fructose Injection is an aqueous solution for injection. It contains not less than 95% and not more than 105% of the labeled amount of fructose ($C_6H_{12}O_6$: 180.16).

Method of preparation Prepare as directed under Injections, with Fructose. No preservative is added.

Description Fructose Injection is a colorless to pale yellow, clear liquid. It has a sweet taste.

Identification (1) Take a volume of Fructose Injection, equivalent to 1 g of Fructose according to the labeled amount, dilute with water or concentrate on a water bath to 20 mL, if necessary, and use this solution as the sample solution. Add 2 to 3 drops of the sample solution to 5 mL of boiling Fehling's TS: a red precipitate is produced.

(2) To 10 mL of the sample solution obtained in (1) add 0.1 g of resorcinol and 1 mL of hydrochloric acid, and warm in a water bath for 3 minutes: a red color develops.

pH 3.0-6.5 In the case where the labeled concentration of the injection exceeds 5%, dilute to 5% with water before the test.

Purity (1) Heavy metals—Take a volume of Fructose Injection, equivalent to 5.0 g of Fructose, according to the labeled amount, and evaporate on a water bath to dryness. With the residue, proceed according to Method 2, and perform the test. Prepare the control solution with 2.0 mL of Standard Lead Solution.

(2) Arsenic—Take a volume of Fructose Injection, equivalent to 1.5 g of Fructose, according to the labeled amount, dilute with water or concentrate on a water bath to 5 mL, if necessary, and add 5 mL of dilute sulfuric acid and 1 mL of bromine TS. Proceed as directed in the purity (8) under Fructose.

Residue on ignition Measure exactly a volume of Fructose Injection, equivalent to about 2.0 g of Fructose according to the labeled amount, evaporate on a water bath to dryness, and perform the test: the residue weighs not more than 2.0 mg.

Pyrogen Perform the test with Fructose Injection stored in a container in a volume exceeding 10 mL: it meets the requirements of the Pyrogen Test.

Assay Measure exactly a volume of Fructose Injection equivalent to about 4 g of fructose ($C_6H_{12}O_6$), add 0.2 mL of ammonia TS, dilute with water to make exactly 100 mL, shake well, and after allowing to stand for 30 minutes, determine the optical rotation, α_D , in a 100-mm cell at 20 \pm 1°C as directed under the Optical Rotation Determination.

Amount (mg) of fructose $(C_6H_{12}O_6) = |\alpha_D| \times 1087.0$

Containers and storage Containers—Hermetic containers. Plastic containers for aqueous injections may be used.

Furosemide

フロセミド

C₁₂H₁₁ClN₂O₅S: 330.74

4-Chloro-2-[(furan-2-ylmethyl)amino]-5-sulfamoylbenzoic acid [54-31-9]

Furosemide, when dried, contains not less than 98.0% of $C_{12}H_{11}ClN_2O_5S$.

Description Furosemide occurs as white crystals or crystalline powder. It is odorless.

It is freely soluble in *N*,*N*-dimethylformamide, soluble in methanol and in acetone, sparingly soluble in ethanol (95), slightly soluble in diethyl ether, and practically insoluble in water.

It dissolves in sodium hydroxide TS.

It is gradually colored by light.

Melting point: about 205°C (with decomposition).

Identification (1) Dissolve 0.025 g of Furosemide in 10 mL of methanol. To 1 mL of this solution add 10 mL of 2 mol/L hydrochloric acid TS. Heat the solution on a water bath under a reflux condenser for 15 minutes, cool, and add 18 mL of sodium hydroxide TS to make weakly acidic: this solution responds to the Qualitative Tests for primary aromatic amines. A red to red-purple color is produced.

- (2) Perform the Flame Coloration Test (2): A green color appears.
- (3) Fuse cautiously a mixture of 0.1 g of Furosemide and 0.5 g of sodium carbonate decahydrate: the gas evolved changes moistened red litmus paper to blue. Cool the fused matter, crush it with a glass rod, add 10 mL of water, stir, and filter. To the filtrate add 4 drops of hydrogen peroxide (30), 10 mL of diluted hydrochloric acid (1 in 5) and 4 to 5