gredients.

**Description** Phenolsulfonphthalein Injection is a clear, orange-yellow to red liquid.

**Identification** To 1 mL of Phenolsulfonphthalein Injection add 2 to 3 drops of sodium hydroxide TS, and proceed as directed in the Identification (1) under Phenolsulfonphthalein.

**pH** 6.0 - 7.6

Sensitivity To 1.0 mL of Phenolsulfonphthalein Injection add 5 mL of water. To 0.20 mL of this solution add 50 mL of freshly boiled and cooled water and 0.40 mL of 0.01 mol/L sodium hydroxide VS: a deep red-purple color develops, and it changes to light yellow on the addition of 0.40 mL of 0.005 mol/L sulfuric acid VS.

Assay Pipet 5 mL of Phenolsulfonphthalein Injection, and add a solution of anhydrous sodium carbonate (1 in 100) to make exactly 250 mL. Pipet 5 mL of this solution, add a solution of anhydrous sodium carbonate (1 in 100) to make exactly 200 mL, and use this solution as the sample solution. Separately, weigh accurately about 0.03 g of phenolsulfonphthalein for assay, previously dried in a desiccator (silica gel) for 4 hours, and dissolve in a solution of anhydrous sodium carbonate (1 in 100) to make exactly 250 mL. Pipet 5 mL of this solution, add a solution of anhydrous sodium carbonate (1 in 100) to make exactly 200 mL, and use this solution as the standard solution. Determine the absorbances,  $A_{\rm T}$  and  $A_{\rm S}$ , of the sample solution and the standard solution at 559 nm as directed under the Ultraviolet-visible Spectrophotometry.

Amount (mg) of phenolsulfonphthalein ( $C_{19}H_{14}O_5S$ ) = amount (mg) of phenolsulfonphthalein for assay  $\times \frac{A_T}{A_S}$ 

Containers and storage Containers—Hermetic containers.

## L-Phenylalanine

L-フェニルアラニン

C<sub>9</sub>H<sub>11</sub>NO<sub>2</sub>: 165.19

(2S)-2-Amino-3-phenylpropanoic acid [63-91-2]

L-Phenylalanine, when dried, contains not less than 98.5% of C<sub>9</sub>H<sub>11</sub>NO<sub>2</sub>.

**Description** L-Phenylalanine occurs as white crystals or crystalline powder. It is odorless or has a faint characteristic odor, and has a slightly bitter taste.

It is freely soluble in formic acid, sparingly soluble in water, and practically insoluble in ethanol (95).

It dissolves in dilute hydrochloric acid.

**Identification** Determine the infrared absorption spectrum of L-Phenylalanine, previously dried, as directed in the potassium bromide disk method under the Infrared Spec-

trophotometry, and compare the spectrum with the Reference Spectrum: both spectra exhibit similar intensities of absorption at the same wave numbers.

**Optical rotation**  $[\alpha]_D^{20}$ :  $-33.0 - 35.5^{\circ}$  (after drying, 0.5 g, water, 25 mL, 100 mm).

**pH** Dissolve 0.20 g of L-Phenylalanine in 20 mL of water: the pH of this solution is between 5.3 and 6.3.

**Purity** (1) Clarity and color of solution—Dissolve 0.5 g of L-Phenylalanine in 10 mL of 1 mol/L hydrochloric acid TS: the solution is clear and colorless.

- (2) Chloride—Perform the test with 0.5 g of L-Phenylalanine. Prepare the control solution with 0.30 mL of 0.01 mol/L hydrochloric acid VS (not more than 0.021%).
- (3) Sulfate—Perform the test with 0.6 g of L-Phenylalanine. Prepare the control solution with 0.35 mL of 0.005 mol/L sulfuric acid VS (not more than 0.028%).
- (4) Ammonium—Perform the test with 0.25 g of L-Phenylalanine. Prepare the control solution with 5.0 mL of Standard Ammonium Solution (not more than 0.02%).
- (5) Heavy metals—Dissolve 1.0 g of L-Phenylalanine in 40 mL of water and 2 mL of dilute acetic acid by warming, cool, and add water to make 50 mL. Perform the test using this solution as the test solution. Prepare the control solution as follows: to 2.0 mL of Standard Lead Solution add 2 mL of dilute acetic acid and water to make 50 mL (not more than 20 ppm).
- (6) Arsenic—Dissolve 1.0 g of L-Phenylalanine in 5 mL of dilute hydrochloric acid and 15 mL of water, and perform the test with this solution as the test solution using Apparatus B (not more than 2 ppm).
- (7) Other amino acids—Dissolve 0.10 g of L-Phenylalanine in 25 mL of water, and use this solution as the sample solution. Pipet 1 mL of the sample solution, and add water to make exactly 50 mL. Pipet 5 mL of this solution, add water to make exactly 20 mL, and use this solution as the standard solution. Perform the test with these solutions as directed under the Thin-layer Chromatography. Spot 5  $\mu$ L each of the sample solution and the standard solution on a plate of silica gel for thin-layer chromatography. Develop the plate with a mixture of 1-butanol, water and acetic acid (100) (3:1:1) to a distance of about 10 cm, and dry the plate at 80°C for 30 minutes. Spray evenly a solution of ninhydrin in acetone (1 in 50) on the plate, and heat at 80°C for 5 minutes: the spots other than the principal spot from the sample solution are not more intense than the spot from the standard solution.

**Loss on drying** Not more than 0.30% (1 g, 105°C, 3 hours).

Residue on ignition Not more than 0.10% (1 g).

Assay Weigh accurately about 0.17 g of L-Phenylalanine, previously dried, and dissolve in 3 mL of formic acid, add 50 mL of acetic acid (100), and titrate with 0.1 mol/L perchloric acid VS (potentiometric titration). Perform a blank determination, and make any necessary correction.

Each mL of 0.1 mol/L perchloric acid VS = 16.519 mg of  $C_9H_{11}NO_2$ 

Containers and storage Containers—Tight containers.