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Acidify the filtrate with dilute nitric acid: the solution responds to the Qualitative Tests (2) for chloride.

Purity Morphine—Dissolve 0.010 g of Noscapine Hydrochloride in 1 mL of water, add 5 mL of 1-nitroso-2-naphthol TS and 2 mL of a solution of potassium nitrate (1 in 10), and warm at 40°C for 2 minutes. Add 1 mL of a solution of sodium nitrite (1 in 5000), and warm at 40°C for 5 minutes. After cooling, shake the mixture with 10 mL of chloroform, centrifuge, and separate the aqueous layer: the solution so obtained has no more color than a pale red color.

Loss on drying Not more than 9.0% (0.5 g, 120°C, 4 hours).

Residue on ignition Not more than 0.5% (1 g).

Assay Weigh accurately about 0.5 g of Noscapine Hydrochloride, previously dried, dissolve in 50 mL of a mixture of acetic anhydride and acetic acid (100) (7:3), and titrate with 0.1 mol/L perchloric acid VS (potentiometric titration). Perform a blank determination, and make any necessary correction.

Each mL of 0.1 mol/L perchloric acid VS = 44.99 mg of $C_{22}H_{23}NO_7$.HCl

Containers and storage Containers—Well-closed containers.

Storage—Light-resistant.

Nystatin

ナイスタチン

Nystatin contains not less than 4600 units (potency) per mg, calculated on the dried basis. The potency of Nystatin is expressed as the unit of nystatin ($C_{47}H_{75}NO_{17}$: 926.09), and 1 unit corresponds to 0.27 μ g of nystatin ($C_{47}H_{75}NO_{17}$).

Description Nystatin occurs as a white to light yellow-brown powder.

It is soluble in formamide, sparingly soluble in methanol, slightly soluble in ethanol (95), and very slightly soluble in water.

It dissolves in sodium hydroxide TS.

Identification (1) Dissolve 1 mg of Nystatin in 5 mL of water and 1 mL of sodium hydroxide TS, heat for 2 minutes, and cool. To this solution add 3 mL of a solution of 4-aminoacetophenone in methanol (1 in 200) and 1 mL of hydrochloric acid: a red-purple color develops.

(2) To 0.010 g of Nystatin add a mixture of diluted methanol (4 in 5) and sodium hydroxide TS (200:1), heat at not exceeding 50°C to dissolve, then add diluted methanol (4 in 5) to make 500 mL. Determine the absorption spectrum of this solution as directed under the Ultraviolet-visible Spectrophotometry, and compare the spectrum with the Reference Spectrum or the spectrum of a solution of Nystatin Reference Standard prepared in the same manner as the sample solution: both spectra exhibit similar intensities of absorption at the same wavelength.

Purity Heavy metals-Proceed with 1.0 g of Nystatin ac-

cording to Method 4, and perform the test. Prepare the control solution with 2.0 mL of Standard Lead Solution (not more than 20 ppm).

Loss on drying Not more than 5.0% (0.3 g, in vacuum, 60°C, 3 hours).

Assay Perform the test according to the Cylinder-plate method as directed under the Microbial Assay for Antibiotics according to the following conditions.

- (1) Test organism—Saccharomyces cerevisiae ATCC 9763
- (2) Culture medium—Use the medium 2) Medium for test organism [12] under (1) Agar media for seed and base layer.
- (3) Standard solution—Use a light-resistant container. Weigh accurately an amount of Nystatin Reference Standard equivalent to about 60,000 units, previously dried at 40°C for 2 hours in vacuum (not more than 0.67 kPa), dissolve in formamide to make a solution of 3000 units per mL, and use this solution as the standard stock solution. Keep the standard stock solution at 5°C or below and use within 3 days. Take exactly a suitable amount of the standard stock solution before use, add phosphate buffer solution, pH 6.0 to make solutions so that each mL contains 300 units and 150 units, and use these solutions as the high concentration standard solution and the low concentration standard solution, respectively.
- (4) Sample solution—Use a light-resistant container. Weigh accurately an amount of Nystatin equivalent to about 60,000 units, dissolve in formamide to make a solution of 3000 units per mL, and use this solution as the sample stock solution. Take exactly a suitable amount of the sample stock solution, add phosphate buffer solution, pH 6.0 to make solutions so that each mL contains 300 units and 150 units, and use these solutions as the high concentration sample solution, respectively.

Containers and storage Containers—Tight containers. Storage—Light-resistant, and in a cold place.

Orciprenaline Sulfate

硫酸オルシプレナリン

(C₁₁H₁₇NO₃)₂.H₂SO₄: 520.59 (*RS*)-1-(3,5-Dihydroxyphenyl)-2-isopropylaminoethanol hemisulfate [5874-97-5]

Orciprenaline Sulfate contains not less than 98.5% of $(C_{11}H_{17}NO_3)_2.H_2SO_4$, calculated on the dried basis.

Description Orciprenaline Sulfate occurs as white crystals or crystalline powder.

It is freely soluble in water, slightly soluble in ethanol (95) and in acetic acid (100), and practically insoluble in diethyl

ether.

A solution of Orciprenaline Sulfate (1 in 20) shows no optical rotation.

Melting point: about 220°C (with decomposition).

Identification (1) Determine the absorption spectrum of a solution of Orciprenaline Sulfate in 0.01 mol/L hydrochloric acid TS (1 in 10,000) as directed under the Ultraviolet-visible Spectrophotometry, and compare the spectrum with the Reference Spectrum: both spectra exhibit similar intensities of absorption at the same wavelengths.

- (2) Determine the infrared absorption spectrum of Orciprenaline Sulfate, previously dried, as directed in the potassium bromide disk method under the Infrared Spectrophotometry, and compare the spectrum with the Reference Spectrum: both spectra exhibit similar intensities of absorption at the same wave numbers.
- (3) A solution of Orciprenaline Sulfate (1 in 100) responds to the Qualitative Tests for sulfate.
- **pH** Dissolve 1.0 g of Orciprenaline Sulfate in 10 mL of water: the pH of this solution is between 4.0 and 5.5.

Purity (1) Clarity and color of solution—Dissolve 1.0 g of Orciprenaline Sulfate in 10 mL of water: the solution is clear, and has no more color than the following control solution.

Control solution: To 3 mL of Matching Fluid T add 1 mL of diluted hydrochloric acid (1 in 40).

- (2) Heavy metals—Proceed with 2.0 g of Orciprenaline Sulfate according to Method 2, and perform the test. Prepare the control solution with 2.0 mL of Standard Lead Solution (not more than 10 ppm).
- (3) Orciprenalone sulfate—Dissolve 0.200 g of Orciprenaline Sulfate in 0.01 mol/L hydrochloric acid TS to make exactly 20 mL. Perform the test with this solution as directed under the Ultraviolet-visible Spectrophotometry: the absorbance at 328 nm is not more than 0.075.

Loss on drying Not more than 1.5% (1 g, in vacuum, 105°C, 4 hours).

Residue on ignition Not more than 0.10% (1 g).

Assay Weigh accurately about 0.7 g of Orciprenaline Sulfate, dissolve in 100 mL of acetic acid (100) by warming on a water bath, and titrate with 0.1 mol/L perchloric acid VS (potentiometric titration). Perform a blank determination, and make any necessary correction.

Each mL of 0.1 mol/L perchloric acid VS = 52.06 mg of $(C_{11}H_{17}NO_3)_2.H_2SO_4$

Containers and storage Containers—Tight containers. Storage—Light-resistant.

Oxapium Iodide

ヨウ化オキサピウム

C₂₂H₃₄INO₂: 471.42

1-(2-Cyclohexyl-2-phenyl-1,3-dioxolan-4-ylmethyl)-1-methylpiperidinium iodide [6577-41-9]

Oxapium Iodide, when dried, contains not less than 98.5% of $C_{22}H_{34}INO_2$.

Description Oxapium Iodide occurs as a white, crystalline powder.

It is soluble in acetonitrile, in methanol and in ethanol (95), slightly soluble in water, in acetic anhydride and in acetic acid (100), and practically insoluble in diethyl ether.

A solution of Oxapium Iodide in methanol (1 in 100) does not show optical rotation.

Identification (1) Determine the infrared absorption spectrum of Oxapium Iodide, previously dried, as directed in the paste method under the Infrared Spectrophotometry, and compare the spectrum with the Reference Spectrum: both spectra exhibit similar intensities of absorption at the same wave numbers.

(2) Dissolve 0.1 g of Oxapium Iodide in 10 mL of methanol, and add 2 mL of dilute nitric acid and 2 mL of silver nitrate TS: a greenish yellow precipitate is formed.

Melting point 198 – 203°C

- **Purity** (1) Heavy metals—Proceed with 1.0 g of Oxapium Iodide according to Method 2, and perform the test. Prepare the control solution with 2.0 mL of Standard Lead Solution (not more than 20 ppm).
- (2) Related substances—Dissolve 0.05 g of Oxapium Iodide in 100 mL of a mixture of water and acetonitrile (1:1), and use this solution as the sample solution. Pipet 1 mL of the sample solution, add a mixture of water and acetonitrile (1:1) to make exactly 50 mL, and use this solution as the standard solution. Perform the test with 50 μ L each of the sample solution and the standard solution as directed under the Liquid Chromatography according to the following conditions. Determine each peak area of each solution by the automatic integration method: the total area of the peaks other than the peak of oxapium from the sample solution is not larger than the area of the peak from the standard solution.

Operating conditions—

Detector: An ultraviolet absorption photometer (wavelength: 254 nm).

Column: A stainless steel column about 4 mm in inside diameter and about 15 cm in length, packed with octadecylsilanized silica gel for liquid chromatography (5 μ m in particle diameter).

Column temperature: A constant temperature of 20°C to 30°C .