## Papaverine Hydrochloride Injection

塩酸パパベリン注射液

Papaverine Hydrochloride Injection is an aqueous solution for injection. It contains not less than 95% and not more than 105% of the labeled amount of papaverine hydrochloride ( $C_{20}H_{21}NO_4$ .HCl: 375.85).

**Method of preparation** Prepare as directed under Injections, with Papaverine Hydrochloride.

**Description** Papaverine Hydrochloride Injection is a clear, colorless liquid.

pH: 3.0 - 5.0

**Identification** (1) To 1 mL of Papaverine Hydrochloride Injection add 3 drops of sodium acetate TS: a white precipitate is produced.

- (2) Dilute a volume of Papaverine Hydrochloride Injection, equivalent to 0.1 g of Papaverine hydrochloride according to the labeled amount, with water to 10 mL, render the solution alkaline with ammonia TS, and shake with 10 mL of diethyl ether. Draw off the diethyl ether layer, wash with 5 mL of water, and filter. Evaporate the filtrate on a water bath to dryness, and dry the residue at 105°C for 3 hours: the residue so obtained melts between 145°C and 148°C.
- (3) Proceed with 1 mg each of the residue obtained in (2) as directed in the Identification (1) and (3) under Papaverine Hydrochloride.
- (4) Alkalify 2 mL of Papaverine Hydrochloride Injection with ammonia TS, filter the precipitate off, and acidity the filtrate with dilute nitric acid: the solution responds to the Qualitative Tests (2) for chloride.

Assay Dilute an exactly measured volume of Papaverine Hydrochloride Injection, equivalent to about  $0.2\,\mathrm{g}$  of papaverine hydrochloride ( $C_{20}H_{21}NO_4.HCl$ ), with water to  $10\,\mathrm{mL}$ , render the solution alkaline with ammonia TS, and extract with  $20\mathrm{-mL}$ ,  $15\mathrm{-mL}$ ,  $10\mathrm{-mL}$  and  $10\mathrm{-mL}$  portions of chloroform. Combine the extracts, wash with  $10\,\mathrm{mL}$  of water, and re-extract the washings with two  $5\mathrm{-mL}$  portions of chloroform. Combine all the chloroform extracts, and distil the chloroform on a water bath. Dissolve the residue in  $30\,\mathrm{mL}$  of acetic acid (100), and titrate with  $0.05\,\mathrm{mol/L}$  perchloric acid VS (indicator:  $2\,\mathrm{drops}$  of crystal violet TS). Perform a blank determination, and make any necessary correction.

Each mL of 0.05 mol/L perchloric acid VS = 18.793 mg of  $C_{20}H_{21}NO_4$ .HCl

**Containers and storage** Containers—Hermetic containers. Storage—Light-resistant.

## **Paraformaldehyde**

パラホルムアルデヒド

 $(CH_2O)_n$ 

Poly(oxymethylene) [30525-89-4]

Paraformaldehyde contains not less than 95.0% of  $CH_2O$ : 30.03.

**Description** Paraformaldehyde occurs as a white powder. It has a slight odor of formaldehyde, but a very strong irritating odor is perceptible when it is heated.

It is practically insoluble in water, in ethanol (95) and in diethyl ether.

It dissolves in hot water, in hot dilute hydrochloric acid, in sodium hydroxide TS and in ammonia TS.

It sublimes at about 100°C.

- **Identification** (1) Dissolve 0.1 g of Paraformaldehyde in 5 mL of ammonia TS, add 5 mL of silver nitrate TS, shake, and add 3 mL of a solution of sodium hydroxide (1 in 10): a mirror of metallic silver is immediately formed on the sides of the container.
- (2) Add a solution of 0.04 g of salicylic acid in 5 mL of sulfuric acid to 0.02 g of Paraformaldehyde, and warm slowly: a persistent, dark red color is produced.
- **Purity** (1) Clarity and color of solution—Dissolve 0.20 g of Paraformaldehyde in 10 mL of ammonia TS: the solution is clear and colorless.
- (2) Acidity or alkalinity—To 0.5 g of Paraformaldehyde add 10 mL of water, shake vigorously for 1 minute, and filter: the filtrate is neutral.
- (3) Chloride—Dissolve 1.5 g of Paraformaldehyde in 75 mL of water and 7.5 mL of sodium carbonate TS, evaporate on a water bath to dryness, and ignite at about 500°C. Dissolve the residue in 15 mL of water, filter, if necessary, neutralize with diluted nitric acid (3 in 10), and add 6 mL of dilute nitric acid and water to make 50 mL. Perform the test using this solution as the test solution. Prepare the control solution as follows: to 0.25 mL of 0.01 mol/L hydrochloric acid VS add 7.5 mL of sodium carbonate TS, a volume of diluted nitric acid (3 in 10) required for neutralization of the sample, 6 mL of dilute nitric acid and water to make 50 mL (not more than 0.006%).
- (4) Sulfate—Dissolve 1.5 g of Paraformaldehyde in 45 mL of water and 4.5 mL of sodium carbonate TS, evaporate on a water bath to dryness, and ignite at abut 500°C. Dissolve the residue in 15 mL of water, filter, if necessary, neutralize the diluted hydrochloric acid (3 in 5), and boil for 5 minutes. After cooling, add 1 mL of dilute hydrochloric acid and water to make 50 mL. Perform the test using this solution as the test solution. Prepare the control solution as follows: to 4.5 mL of sodium carbonate TS add an equal volume of diluted hydrochloric acid (3 in 5) for the neutralization of the sample and 15 mL of water, and boil for 5 minutes. After cooling, add 0.35 mL of 0.005 mol/L sulfuric acid VS, 1 mL of dilute hydrochloric acid and water to make 50 mL (not more than 0.011%).

Residue on ignition Not more than 0.10% (1 g).

Assay Dissolve about 0.05 g of Paraformaldehyde, ac-