600°C, dissolve the residue in 20 mL of dilute nitric acid, and filter. Wash the residue with 15 mL of water, combine the filtrate and the washings, and add water to make 50 mL. To this solution add 0.5 mL of silver nitrate TS: the solution shows no more turbidity than the following control solution to which 0.5 mL of silver nitrate TS has been added.

Control solution: Dissolve 0.7~g of calcium carbonate in 20~mL of dilute nitric acid, and filter. Wash the residue with 15~mL of water, combine the filtrate and the washings, and add 1.2~mL of 0.01~mol/L hydrochloric acid VS and water to make 50~mL.

- (5) Heavy metals—Dissolve 2.0 g of Caffeine and Sodium Benzoate in 47 mL of water, add slowly, with vigorous stirring, 3 mL of dilute hydrochloric acid, and filter. Discard the first 5 mL of the filtrate, neutralize the subsequent 25 mL of the filtrate with ammonia TS, and add 2 mL of dilute acetic acid and water to make 50 mL. Perform the test using this solution as the test solution. Prepare the control solution with 2.0 mL of Standard Lead Solution by adding 2 mL of dilute acetic acid and water to make 50 mL (not more than 20 ppm).
- (6) Arsenic—Prepare the test solution with 1.0 g of Caffeine and Sodium Benzoate according to Method 1, and perform the test using Apparatus B (not more than 2 ppm).
- (7) Phthalic acid—To 0.10 g of Caffeine and Sodium Benzoate add 1 mL of water and 1 mL of resorcinol-sulfuric acid TS, and heat the mixture in an oil bath heated at a temperature between 120°C and 125°C to evaporate the water, then heat the residue for further 90 minutes, cool, and dissolve in 5 mL of water. To 1 mL of the solution add 10 mL of a solution of sodium hydroxide (43 in 500), shake, then examine under light at a wavelength between 470 nm and 490 nm: the green fluorescence of the solution is not more intense than that of the following control solution.

Control solution: Dissolve 0.061 g of potassium hydrogen phthalate in water to make exactly 1000 mL. Pipet exactly 1 mL of the solution, add 1 mL of resorcinol-sulfuric acid TS, and proceed as directed above.

(8) Readily carbonizable substances—Proceed with 0.5 g of Caffeine and Sodium Benzoate, and perform the test: the solution has no more color than Matching Fluid A.

Loss on drying Not more than 3.0% (2 g, 80°C, 4 hours).

Assay (1) Sodium benzoate—Weigh accurately about 0.2 g of Caffeine and Sodium Benzoate, previously dried, dissolve by warming in 50 mL of a mixture of acetic anhydride and acetic acid for nonaqueous titration (6:1), cool, and titrate with 0.1 mol/L perchloric acid-dioxane VS to the first equivalence point (potentiometric titration). Perform a blank determination, and make any necessary correction.

Each mL of 0.1 mol/L perchloric acid-dioxane VS = 14.411 mg of C<sub>7</sub>H<sub>5</sub>NaO<sub>2</sub>

(2) Caffeine—Continue the titration in (1) with 0.1 mol/L perchloric acid-dioxane VS from the first equivalence point to the second equivalence point (potentiometric titration).

Each mL of 0.1 mol/L perchloric acid-dioxane VS = 19.419 mg of  $C_8H_{10}N_4O_2$ 

Containers and storage Containers—Well-closed containers.

## **Precipitated Calcium Carbonate**

沈降炭酸カルシウム

CaCO<sub>3</sub>: 100.09

Precipitated Calcium Carbonate, when dried, contains not less than 98.5% of calcium carbonate (CaCO<sub>3</sub>).

**Description** Precipitated Calcium Carbonate occurs as a white, fine crystalline powder. It is odorless and tasteless.

It is practically insoluble in water, but its solubility in water is increased in the presence of carbon dioxide.

It is practically insoluble in ethanol (95) and in diethyl ether

It dissolves with effervescence in dilute acetic acid, in dilute hydrochloric acid and in dilute nitric acid.

**Identification** (1) Dissolve 0.5 g of Precipitated Calcium Carbonate in 10 mL of dilute hydrochloric acid, boil, then cool, and neutralize with ammonia TS: the solution responds to the Qualitative Tests for calcium salt.

- (2) Precipitated Calcium Carbonate responds to the Qualitative Tests (1) for carbonate.
- **Purity** (1) Acid-insoluble substances—To 5.0 g of Precipitated calcium Carbonate add 50 mL of water, then add 20 mL of hydrochloric acid dropwise with stirring, boil for 5 minutes, cool, add water to make 200 mL, and filter through filter paper for assay. Wash the residue until the last washing shows no turbidity with silver nitrate TS, and ignite the residue together with the filter paper: the mass of the residue is not more than 10.0 mg.
- (2) Heavy metals—Mix 2.0 g of Precipitated Calcium Carbonate with 5 mL of water, add slowly 6 mL of dilute hydrochloric acid, and evaporate on a water bath to dryness. Dissolve the residue in 50 mL of water, and filter. To 25 mL of the filtrate add 2 mL of dilute acetic acid, 1 drop of ammonia TS and water to make 50 mL, and perform the test using this solution as the test solution. Prepare the control solution as follows: evaporate 3 mL of hydrochloric acid on a water bath to dryness, and add 2 mL of dilute acetic acid, 2.0 mL of Standard Lead Solution and water to make 50 mL (not more than 20 ppm).
- (3) Barium—Mix 1.0 g of Precipitated Calcium Carbonate with 10 mL of water, add dropwise 4 mL of hydrochloric acid with stirring, boil for 5 minutes, cool, add water to make 40 mL, and filter. With the filtrate, perform the test as directed under Flame Coloration Test (1): no green color appears.
- (4) Magnesium and alkali metals—Dissolve 1.0 g of Precipitated Calcium Carbonate in a mixture of 20 mL of water and 10 mL of dilute hydrochloric acid, boil, neutralize with ammonia TS, and add ammonium oxalate TS until precipitation of calcium oxalate is completed. Heat the mixture on a water bath for 1 hour, cool, dilute with water to 100 mL, shake well, and filter. To 50 mL of the filtrate add 0.5 mL of sulfuric acid, evaporate to dryness, and ignite at 600°C to constant mass: the mass of the residue is not more than 5.0 mg.
- (5) Arsenic—Moisten 0.40 g of Precipitated Calcium Carbonate with 1 mL of water, then dissolve in 4 mL of di-

lute hydrochloric acid, use this solution as the test solution, and perform the test using Apparatus B (not more than 5 ppm).

Loss on drying Not more than 1.0% (1 g, 180°C, 4 hours).

Assay Weigh accurately about 0.12 g of Precipitated Calcium Carbonate, previously dried, and dissolve in 20 mL of water and 3 mL of dilute hydrochloric acid. Add 80 mL of water, 15 mL of a solution of potassium hydroxide (1 in 10) and 0.05 g of NN indicator, and titrate immediately with 0.05 mol/L disodium dihydrogen ethylenediamine tetraacetate VS until the color of the solution changes from redpurple to blue.

Each mL of 0.05 mol/L disodium dihydrogen ethylenediamine tetraacetate VS = 5.004 mg of CaCO<sub>3</sub>

Containers and storage Containers—Tight containers.

## Calcium Chloride

塩化カルシウム

CaCl<sub>2</sub>.2H<sub>2</sub>O: 147.01

Calcium Chloride contains not less than 96.7% and not more than 103.3% of  $CaCl_2.2H_2O$ .

**Description** Calcium Chloride occurs as white granules or masses. It is odorless.

It is very soluble in water, and soluble in ethanol (95), and practically insoluble in diethyl ether.

It is deliquescent.

**Identification** A solution of Calcium Chloride (1 in 10) responds to the Qualitative Tests for calcium salt and for chloride.

**pH** The pH of a solution of 1.0 g of Calcium Chloride in 20 mL of freshly boiled and cooled water is between 4.5 and 9.2.

- **Purity** (1) Clarity and color of solution—A solution of 1.0 g of Calcium Chloride in 20 mL of water is clear and colorless.
- (2) Sulfate—Take 1.0 g of Calcium Chloride, and perform the test. Prepare the control solution with 0.50 mL of 0.005 mol/L sulfuric acid VS (not more than 0.024%).
- (3) Hypochlorite—Dissolve 0.5 g of Calcium Chloride in 5 mL of water, add 2 to 3 drops of dilute hydrochloric acid and 2 to 3 drops of zinc iodide-starch TS: no blue color develops immediately.
- (4) Heavy metals—Proceed with 2.0 g of Calcium Chloride according to Method 1, and perform the test. Prepare the control solution with 2.0 mL of Standard Lead Solution (not more than 10 ppm).
- (5) Iron, aluminum or phosphate—Dissolve, in a Nessler tube, 1.0 g of Calcium Chloride in 20 mL of water and 1 drop of dilute hydrochloric acid, boil, then cool, add 3 drops of ammonia TS, and heat the solution to boil: no turbidity or precipitate is produced.
- (6) Barium—Dissolve 0.5 g of Calcium Chloride in 5 mL of water, add 2 drops of dilute hydrochloric acid and 2

mL of potassium sulfate TS, and allow to stand for 10 minutes: no turbidity is produced.

(7) Arsenic—Prepare the test solution with 1.0 g of Calcium Chloride according to Method 1, and perform the test using Apparatus B (not more than 2 ppm).

Assay Weigh accurately about 0.4 g of Calcium Chloride, and dissolve in water to make exactly 200 mL. Measure exactly 20 mL of this solution, add 40 mL of water, 2 mL of 8 mol/L potassium hydroxide TS and 0.1 g of NN indicator, and titrate immediately with 0.02 mol/L disodium dihydrogen ethylenediamine tetraacetate VS until the color of the solution changes from red-purple to blue.

Each mL of 0.02 mol/L disodium dihydrogen ethylenediamine tetraacetate VS = 2.9402 mg of CaCl<sub>2</sub>.2H<sub>2</sub>O

Containers and storage Containers—Tight containers.

## **Calcium Chloride Injection**

塩化カルシウム注射液

Calcium Chloride Injection is an aqueous solution for injection. It contains not less than 95% and not more than 105% of the labeled amount of calcium chloride (CaCl<sub>2</sub>: 110.98).

The concentration of Calcium Chloride Injection is expressed as the quantity of calcium chloride (CaCl<sub>2</sub>).

Do not perform the Pyrogen Test with Calcium Chloride Injection.

**Method of preparation** Prepare as directed under Injection, with Calcium Chloride.

**Description** Calcium Chloride Injection is a clear, colorless liquid.

pH: 4.5 - 7.5

**Identification** Calcium Chloride Injection responds to the Qualitative Tests for calcium salt and for chloride.

Assay Measure exactly a volume of Calcium Chloride Injection, equivalent to about 0.4 g of calcium chloride (CaCl<sub>2</sub>), and proceed as directed in the Assay under Calcium Chloride.

Each mL of 0.02 mol/L disodium dihydrogen ethylenediamine tetraacetate VS = 2.2197 mg of CaCl<sub>2</sub>

Containers and storage Containers—Hermetic containers.