and acetic acid (100) (7:3), and titrate with 0.1 mol/L perchloric acid VS (potentiometric titration).

Each mL of 0.1 mol/L perchloric acid VS = 18.065 mg of  $C_{14}H_{30}Cl_2N_2O_4$ 

Containers and storage Containers—Tight containers.

# Suxamethonium Chloride for Injection

注射用塩化スキサメトニウム

Suxamethonium Chloride for Injection is a preparation for injection which is dissolved before use. It contains not less than 93% and not more than 107% of the labeled amount of suxamethonium chloride  $(C_{14}H_{30}Cl_2N_2O_4: 361.31)$ .

The is concentration of Suxamethoium Chloride for Injection should be stated as the amount of suxamethonium chloride ( $C_{14}H_{30}Cl_2N_2O_4$ ).

**Method of preparation** Prepare as directed under Injections, with Suxamethonium Chloride.

**Description** Suxamethonium Chloride for Injection occurs as a white, crystalline powder or mass.

Identification Take an amount of Suxamethonium Chloride for Injection, equivalent to 0.05 g of Suxamethonium Chloride according to the labeled amount, dissolve in water to make 10 mL, and use this solution as the sample solution. Separately, dissolve 0.05 g of suxamethonium chloride for thin-layer chromatography in 10 mL of water, and use this solution as the standard solution. Perform the test with these solutions as directed under the Thin-layer Chromatography. Spot 1  $\mu$ L each of the sample solution and the standard solution on a plate of cellulose for thin-layer chromatography. Develop the plate with a mixture of a solution of ammonium acetate (1 in 100), acetone, 1-butanol and formic acid (20:20:20:1) to a distance of about 10 cm, and dry the plate at 105°C for 15 minutes. Spray evenly platinic chloride-potassium iodide TS on the plate: the spots obtained from the sample solution and the standard solution are blue-purple in color and have similar Rf.

**pH** The pH of a solution of Suxamethonium Chloride for Injection (1 in 100) is between 4.0 and 5.0.

**Purity** Related substances—Take an amount of Suxamethonium Chloride for Injection, equivalent to 0.25 g of Suxamethonium Chloride according to the labeled amount, and proceed as directed in the Purity (2) under Suxamethonium Chloride.

Assay Weigh accurately the contents of not less than 10 preparations of Suxamethonium Chloride for Injection. Weigh accurately about 0.5 g of the contents, and proceed as directed in the Assay under Suxamethonium Chloride.

Each mL of 0.1 mol/L perchloric acid VS = 18.065 mg of  $C_{14}H_{30}Cl_2N_2O_4$ 

Containers and storage Containers—Hermetic containers.

## Suxamethonium Chloride Injection

塩化スキサメトニウム注射液

Suxamethonium Chloride Injection is an aqueous solution for injection. It contains not less than 93% and not more than 107% of the labeled amount of suxamethonium chloride ( $C_{14}H_{30}Cl_2N_2O_4$ : 361.31).

The concentration of Suxamethonium Chloride Injection should be stated as the amount of suxamethonium chloride ( $C_{14}H_{30}Cl_2N_2O_4$ ).

**Method of preparation** Prepare as directed under Injections, with Suxamethonium Chloride.

**Description** Suxamethonium Chloride Injection is a clear, colorless liquid.

Identification Take a volume of Suxamethonium Chloride Injection, equivalent to 0.05 g of Suxamethonium Chloride according to the labeled amount, add water to make 10 mL, and use this solution as the sample solution. Separately, dissolve 0.05 g of suxamethonium chloride for thin-later chromatography in 10 mL of water, and use this solution as the standard solution. Perform the test with these solutions as directed under the Thin-layer Chromatography. Spot 1 µL each of the sample solution and the standard solution on a plate of cellulose for thin-layer chromatography. Develop the plate with a mixture of a solution of ammonium acetate (1 in 100), acetone, 1-butanol and formic acid (20:20:20:1) to a distance of about 10 cm, and dry the plate at 105°C for 15 minutes. Spray evenly platinic chloride-potassium iodide TS on the plate: the spots obtained from the sample solution and the standard solution are blue-purple in color and have similar Rf.

**pH** 3.0 - 5.0

**Purity** Hydrolysis products—Perform the preliminary neutralization with 0.1 mol/L sodium hydroxide VS in the Assay: not more than 0.7 mL of 0.1 mol/L sodium hydroxide VS is required for each 200 mg of Suxamethonium Chloride  $(C_{14}H_{30}Cl_2N_2O_4)$  taken.

Assay Transfer to a separator an accurately measured volume of Suxamethonium Chloride Injection, equivalent to about 0.2 g of suxamethonium chloride (C<sub>14</sub>H<sub>30</sub>Cl<sub>2</sub>N<sub>2</sub>O<sub>4</sub>), add 30 mL of freshly boiled and cooled water, and wash the solution with five 20-mL portions of diethyl ether. Combine the diethyl ether washings, and extract the combined diethyl ether layer with two 10-mL portions of freshly boiled and cooled water. Wash the combined water extracts with two 10-mL portions of diethyl ether. Combine the solution and the water extracts, add 2 drops of bromothymol blue TS, and neutralize with 0.1 mol/L sodium hydroxide VS. Add accurately measured 25 mL of 0.1 mol/L sodium hydroxide VS, and boil for 40 minutes under a reflux condenser, and cool. Titrate the excess sodium hydroxide with 0.1 mol/L hydrochloric acid VS. Transfer 50 mL of the freshly boiled and cooled water to a flask, add 2 drops of bromothymol blue TS, neutralize the solution with 0.1 mol/L sodium hydroxide VS, and perform a blank determination.

Each mL of 0.1 mol/L sodium hydroxide VS = 18.065 mg of  $C_{14}H_{30}Cl_2N_2O_4$ 

782

**Containers and storage** Containers—Hermetic containers. Storage—Not exceeding 5°C, and avoid freezing.

Expiration date 12 months after preparation.

## Talampicillin Hydrochloride

#### Ampicillinphthalidyl Hydrochloride

塩酸タランピシリン

C<sub>24</sub>H<sub>23</sub>N<sub>3</sub>O<sub>6</sub>S.HCl: 517.98

3-Oxo-1,3-dihydroisobenzofuran-1-yl (2S,5R,6R)-6-[(2R)-2-amino-2-phenylacetylamino]-3,3-dimethyl-7-oxo-4-thia-1-azabicyclo[3.2.0]heptane-2-carboxylate monohydrochloride [47747-56-8]

Talampicillin Hydrochloride conforms to the requirements of Talampicillin Hydrochloride in the Requirements for Antibiotic Products of Japan.

**Description** Talampicillin Hydrochloride occurs as a white to light yellowish white powder. It has a bitter taste.

It is very soluble in methanol and in ethanol (95), freely soluble in water and in ethanol (99.5), and practically insoluble in diethyl ether.

### Tannic Acid

タンニン酸

Tannic Acid is the tannin usually obtained from nutgalls or rhusgalls.

**Description** Tannic Acid occurs as a yellowish white to light brown, amorphous powder, glistening leaflets, or spongy masses. It is odorless or has a faint, characteristic odor, and has a strongly astringent taste.

It is very soluble in water and in ethanol (95), and practically insoluble in diethyl ether.

**Identification** (1) To 5 mL of a solution of Tannic Acid (1 in 400) add 2 drops of iron (III) chloride TS: a blue-black color develops. Allow the solution to stand: a blue-black precipitate is produced.

(2) To 5 mL of a solution of Tannic Acid (1 in 20) add 1 drop each of albumin TS, gelatin TS, or 1 mL of starch TS: a precipitate is produced in each solution.

**Purity** (1) Gum, dextrin and sucrose—Dissolve 3.0 g of Tannic Acid in 15 mL of boiling water: the solution is clear or slightly turbid. Cool, and filter the solution. To 5 mL of the filtrate add 5 mL of ethanol (95): no turbidity is

produced. Add further 3 mL of diethyl ether to this solution: no turbidity is produced.

(2) Resinous substances—To 5 mL of the filtrate obtained in (1) add 10 mL of water: no turbidity is produced.

Loss on drying Not more than 12.0% (1 g, 105°C, 2 hours).

Residue on ignition Not more than 1.0% (0.5 g).

**Containers and storage** Containers—Tight containers. Storage—Light-resistant.

## **Tegafur**

テガフール

C<sub>8</sub>H<sub>9</sub>FN<sub>2</sub>O<sub>3</sub>: 200.17

5-Fluoro-1-[(RS)-tetrahydrofuran-2-yl]pyrimidine-2,4(1H,3H)-dione [17902-23-7]

Tegafur, when dried, contains not less than 98.0% of  $C_8H_9FN_2O_3$ .

**Description** Tegafur occurs as a white, crystalline powder. It is soluble in methanol, sparingly soluble in water and in ethanol (95), and slightly soluble in diethyl ether.

It dissolves in dilute sodium hydroxide TS.

**Identification** (1) Prepare the test solution with 0.01 g of Tegafur as directed under the Oxygen Flask Combustion Method, using a mixture of 0.5 mL of 0.01 mol/L sodium hydroxide TS and 20 mL of water as an absorbing liquid: the test solution responds to the Qualitative Tests (2) for fluoride.

- (2) Determine the absorption spectrum of a solution of Tegafur in 0.01 mol/L sodium hydroxide TS (1 in 100,000) as directed under the Ultraviolet-visible Spectrophotometry, and compare the spectrum with the Reference Spectrum: both spectra exhibit similar intensities of absorption at the same wavelengths.
- (3) Determine the infrared absorption spectrum of Tegafur, previously dried, as directed in the potassium bromide disk method under the Infrared Spectrophotometry, and compare the spectrum with the Reference Spectrum: both spectra exhibit similar intensities of absorption at the same wave numbers.

#### Melting point 166 – 171°C

**Purity** (1) Clarity and color of solution—Dissolve 0.2 g of Tegafur in 10 mL of dilute sodium hydroxide TS: the solution is clear and colorless.

(2) Chloride—Dissolve 0.8 g of Tegafur in 40 mL of water by warming, cool, filter if necessary, and add 6 mL of dilute nitric acid and water to make 50 mL. Perform the test using this solution as the test solution. Prepare the control