

Column temperature: A constant temperature of about 215°C.

Carrier gas: Nitrogen

Flow rate: Adjust the flow rate so that the retention time of the internal standard is about 8 minutes. The retention times of *cis*-4-aminomethylcyclohexane-1-carboxylic acid and tranexamic acid are about 11 minutes and 14 minutes, respectively.

Selection of column: Proceed with 1  $\mu$ L of the sample solution under the above operating conditions, and calculate the resolution. Use a column giving elution of the internal standard, *cis*-4-aminomethylcyclohexane-1-carboxylic acid and tranexamic acid in this order with the resolution between the peaks of the internal standard and tranexamic acid being not less than 4.

Detection sensitivity: Adjust the detection sensitivity so that the peak height of the internal standard from 1  $\mu$ L of the sample solution composes 30% to 60% of the full scale.

**Loss on drying** Not more than 0.5% (1 g, 105°C, 2 hours).

**Residue on ignition** Not more than 0.10% (1 g).

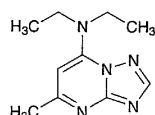
**Assay** Weigh accurately about 0.3 g of Tranexamic Acid, previously dried, dissolve in 50 mL of acetic acid (100), and titrate with 0.1 mol/L perchloric acid VS until the color of the solution changes from purple through blue to blue-green (indicator: 2 drops of crystal violet TS). Perform a blank determination, and make any necessary correction.

Each mL of 0.1 mol/L perchloric acid VS  
= 15.721 mg of C<sub>8</sub>H<sub>15</sub>NO<sub>2</sub>

**Containers and storage** Containers—Well-closed containers.

## Trapidil

トラピジル



C<sub>10</sub>H<sub>15</sub>N<sub>5</sub>: 205.26  
7-Diethylamino-5-methyl[1,2,4]triazolo[1,5-a]pyrimidine  
[15421-84-8]

Trapidil, when dried, contains not less than 98.5% of C<sub>10</sub>H<sub>15</sub>N<sub>5</sub>.

**Description** Trapidil occurs as a white to pale yellowish white, crystalline powder.

It is very soluble in water and in methanol, freely soluble in ethanol (95), in acetic anhydride and in acetic acid (100), and sparingly soluble in diethyl ether.

The pH of a solution of Trapidil (1 in 100) is between 6.5 and 7.5.

**Identification (1)** To 5 mL of a solution of Trapidil (1 in 50) add 3 drops of Dragendorff's TS: an orange color develops.

(2) Determine the absorption spectrum of a solution of

Trapidil (1 in 125,000) as directed under the Ultraviolet-visible Spectrophotometry, and compare the spectrum with the Reference Spectrum: both spectra exhibit similar intensities of absorption at the same wavelengths.

**Absorbance**  $E_{1\text{cm}}^{1\%}$  (307 nm): 860 – 892 (after drying, 0.02 g, water, 2500 mL).

**Melting point** 101 – 105°C

**Purity (1)** Clarity and color of solution—Dissolve 2.5 g of Trapidil in 10 mL of water: the solution is clear and colorless to pale yellow.

(2) Chloride—Perform the test with 0.5 g of Trapidil. Prepare the control solution with 0.25 mL of 0.01 mol/L hydrochloric acid VS (not more than 0.018%).

(3) Ammonium—Place 0.05 g of Trapidil in a glass-stoppered conical flask, thoroughly moisten with 10 drops of sodium hydroxide TS, and stopper the flask. Allow it to stand at 37°C for 15 minutes: the gas evolved does not change moistened red litmus paper to blue.

(4) Heavy metals—Dissolve 1.0 g of Trapidil in 40 mL of water, and add 1.5 mL of dilute hydrochloric acid, 2 mL of dilute acetic acid and water to make 50 mL. Perform the test using this solution as the test solution. Prepare the control solution as follows: to 1.0 mL of Standard Lead Solution add 2 mL of dilute acetic acid and water to make 50 mL (not more than 10 ppm).

(5) Arsenic—Prepare the test solution with 1.0 g of Trapidil according to Method 1, and perform the test using Apparatus B (not more than 2 ppm).

(6) Related substances—Dissolve 0.10 g of Trapidil in 4 mL of methanol, and use this solution as the sample solution. Pipet 1 mL of the sample solution, and add methanol to make exactly 20 mL. Pipet 1 mL of this solution, add methanol to make exactly 100 mL, and use this solution as the standard solution. Perform the test with these solutions as directed under the Thin-layer Chromatography. Spot 20  $\mu$ L each of the sample solution and the standard solution on a plate of silica gel for thin-layer chromatography. Develop the plate with a mixture of chloroform, ethanol (95) and acetic acid (100) (85:13:2) to a distance of about 10 cm, and air-dry the plate. Allow the plate to stand in iodine vapor for 60 minutes: the spots other than the principal spot from the sample solution are not more intense than the spot from the standard solution.

**Loss on drying** Not more than 0.5% (1 g, in vacuum, silica gel, 60°C, 3 hours).

**Residue on ignition** Not more than 0.10% (1 g).

**Assay** Weigh accurately about 0.2 g of Trapidil, previously dried, dissolve in 20 mL of acetic acid (100), and titrate with 0.1 mol/L perchloric acid VS (potentiometric titration). Perform a blank determination, and make any necessary correction.

Each mL of 0.1 mol/L perchloric acid VS  
= 20.526 mg of C<sub>10</sub>H<sub>15</sub>N<sub>5</sub>

**Containers and storage** Containers—Tight containers.