(5) Arsenic—Dissolve 0.5 g of Sodium Bisulfite in 10 mL of water. Add 1 mL of sulfuric acid, heat on a sand bath until white fumes are evolved, add water to make 5 mL, and perform the test using Apparatus B with this solution as the test solution (not more than 4 ppm).

Assay Weigh accurately about 0.15 g of Sodium Bisulfite, and transfer immediately to an iodine flask containing exactly 50 mL of 0.05 mol/L iodine VS, stopper, shake, and allow to stand for 5 minutes in a dark place. Add 1 mL of hydrochloric acid, and titrate the excess iodine with 0.1 mol/L sodium thiosulfate VS (indicator: 1 mL of starch TS). Perform a blank determination.

Each mL of 0.05 mol/L iodine VS = 3.2032 mg of SO<sub>2</sub>

Containers and storage Containers—Tight containers.

Storage—Light-resistant, preferably well-filled, and not exceeding 30°C.

## Sodium Carbonate

炭酸ナトリウム

Na<sub>2</sub>CO<sub>3</sub>.10H<sub>2</sub>O: 286.14

Sodium Carbonate contains not less than 99.0% and not more than 103.0% of  $Na_2CO_3.10H_2O$ .

**Description** Sodium Carbonate occurs as colorless or white crystals.

It is freely soluble in water, and practically insoluble in ethanol (95) and in diethyl ether.

A solution of Sodium Carbonate (1 in 10) is alkaline.

It is efflorescent in air.

It liquefies in its water of crystallization at 34°C, and becomes anhydrous at above 100°C.

**Identification** A solution of Sodium Carbonate (1 in 20) responds to the Qualitative Tests for sodium salt and for carbonate.

- **Purity** (1) Clarity and color of solution—Dissolve 1.0 g of Sodium Carbonate in 5 mL of water: the solution is clear and colorless.
- (2) Chloride—Dissolve 0.5 g of Sodium Carbonate in 10 mL of water, add 7 mL of dilute nitric acid, dilute with water to make 50 mL, and perform the test using this solution as the test solution. Prepare the control solution with 1.0 mL of 0.01 mol/L hydrochloric acid VS (not more than 0.071%).
- (3) Heavy metals—Dissolve 2.0 g of Sodium Carbonate in 10 mL of water, add 8 mL of dilute hydrochloric acid, and evaporate to dryness on a water bath. Dissolve the residue in 35 mL of water and 2 mL of dilute acetic acid, dilute with water to make 50 mL, and perform the test using this solution as the test solution. Prepare the control solution as follows: evaporate 8 mL of dilute hydrochloric acid on a water bath to dryness, add 2 mL of dilute acetic acid and 2.0 mL of Standard Lead Solution, and dilute with water to make 50 mL (not more than 10 ppm).
- (4) Arsenic—Prepare the test solution with 0.65 of Sodium Carbonate according to Method 1, and perform the test using Apparatus B (not more than 3.1 ppm).

**Loss on drying**  $61.0 \sim 63.0\%$  (1 g, 105°C, 4 hours).

Assay Dissolve about 3 g of Sodium Carbonate, weighed accurately, in 25 mL of water, and titrate with 0.5 mol/L sulfuric acid VS until the color of the solution changes from blue to yellow-green. Boil cautiously, cool, and further titrate until a greenish yellow color appears (indicator: 2 drops of bromocresol green TS).

Each mL of 0.5 mol/L sulfuric acid VS = 143.07 mg of Na<sub>2</sub>CO<sub>3</sub>.10H<sub>2</sub>O

Containers and storage Containers—Tight containers.

## **Dried Sodium Carbonate**

乾燥炭酸ナトリウム

Na<sub>2</sub>CO<sub>3</sub>: 105.99

Dried Sodium Carbonate, when dried, contains not less than 99.0% of Na<sub>2</sub>CO<sub>3</sub>.

**Description** Dried Sodium Carbonate occurs as white crystals or crystalline powder.

It is freely soluble in water, and practically insoluble in ethanol (95) and in diethyl ether.

A solution of Dried Sodium Carbonate (1 in 10) is alkaline.

It is hygroscopic.

**Identification** A solution of Dried Sodium Carbonate (1 in 20) responds to the Qualitative Tests for sodium salt and for carbonate.

- **Purity** (1) Clarity and color of solution—Dissolve 1.0 g of Dried Sodium Carbonate in 10 mL of water: the solution is clear and colorless.
- (2) Chloride—Dissolve 0.5 g of Dried Sodium Carbonate in 10 mL of water, add 12 mL of dilute nitric acid, dilute with water to make 50 mL, and perform the test using this solution as the test solution. Prepare the control solution with 1.0 mL of 0.01 mol/L hydrochloric acid VS (not more than 0.071%).
- (3) Heavy metals—Dissolve 1.0 g of Dried Sodium Carbonate in 10 mL of water, add 7.5 mL of dilute hydrochloric acid, and evaporate on a water bath to dryness. Dissolve the residue in 35 mL of water and 2 mL of dilute acetic acid, dilute with water to make 50 mL, and perform the test using this solution as the test solution. Prepare the control solution as follows: evaporate 7.5 mL of dilute hydrochloric acid on a water bath to dryness, add 2 mL of dilute acetic acid and 2.0 mL of Standard Lead Solution, and dilute with water to make 50 mL (not more than 20 ppm).
- (4) Arsenic—Prepare the test solution with 0.65 g of Dried Sodium Carbonate according to Method 1, and perform the test using Apparatus B (not more than 3.1 ppm).

Loss on drying Not more than 2.0% (2 g, 106°C, 4 hours).

Assay Dissolve about 1.2 g of Dried Sodium Carbonate, weighed accurately, in 25 mL of water, and titrate with 0.5 mol/L sulfuric acid VS until the color of the solution changes from blue to yellow-green. Then boil cautiously, cool, and further titrate until a greenish yellow color develops (indicator: 2 drops of bromocresol green TS).

Each mL of 0.5 mol/L sulfuric acid VS = 52.99 mg of Na<sub>2</sub>CO<sub>3</sub>

Containers and storage Containers—Tight containers.

## Sodium Hydroxide

水酸化ナトリウム

NaOH: 40.00

Sodium Hydroxide contains not less than 95.0% of NaOH

**Description** Sodium Hydroxide occurs as white fused masses, in small pellets, in flakes, in sticks, and in other forms. It is hard and brittle, and shows a crystalline fracture.

It is freely soluble in water and in ethanol (95), and practically insoluble in diethyl ether.

It rapidly absorbs carbon dioxide in air.

It deliquesces in moist air.

**Identification** (1) A solution of Sodium Hydroxide (1 in 500) is alkaline.

(2) A solution of Sodium Hydroxide (1 in 25) responds to the Qualitative Tests for sodium salt.

**Purity** (1) Clarity and color of solution—Dissolve 1.0 g of Sodium Hydroxide in 20 mL of water: the solution is clear and colorless.

- (2) Chloride—Dissolve 2.0 g of Sodium Hydroxide in water, and add water to make 100 mL. To 25 mL of the solution add 10 mL of dilute nitric acid and water to make 50 mL, and perform the test using this solution as the test solution. Prepare the control solution with 0.7 mL of 0.01 mol/L hydrochloric acid VS (not more than 0.050%).
- (3) Heavy metals—Dissolve 1.0 g of Sodium Hydroxide in 5 mL of water, add 11 mL of dilute hydrochloric acid, and evaporate on a water bath to dryness. Dissolve the residue in 35 mL of water, add 2 mL of dilute acetic acid and 1 drop of ammonia TS, add water to make 50 mL, and perform the test using this solution as the test solution. Evaporate 11 mL of dilute hydrochloric acid on a water bath to dryness, dissolve the residue in 2 mL of dilute acetic acid and 3.0 mL of Standard Lead Solution, add water to make 50 mL, and use this solution as the control solution (not more than 30 ppm).
- (4) Potassium—Dissolve 0.10 g of Sodium Hydroxide in water and dilute with water to make 40 mL. Add 1.0 mL of dilute acetic acid to 4.0 mL of this solution, and shake. Add 5.0 mL of a solution of sodium tetraphenylboron (1 in 30), shake immediately, and allow to stand for 10 minutes: the solution has no more turbidity than the following control solution.

Control solution: Dissolve 9.5 mg of potassium chloride in water, and dilute with water to make 1000 mL. Add 1.0 mL of dilute acetic acid to 4.0 mL of this solution, shake, and proceed as directed above.

(5) Sodium carbonate—The amount of sodium carbonate (Na<sub>2</sub>CO<sub>3</sub>: 105.99) is not more than 2.0%, when calculated by the following equation using B (mL) which is obtained in the Assay.

Amount (mg) of sodium carbonate =  $105.99 \times B$ 

(6) Mercury—Dissolve 2.0 g of Sodium Hydroxide in 1 mL of a solution of potassium permanganate (3 in 50) and 30 mL of water, neutralize gradually with purified hydrochloric acid, and add 5 mL of diluted sulfuric acid (1 in 2). To this solution add a solution of hydroxylammonium chloride (1 in 5) until the precipitate of manganese dioxide disappears, add water to make exactly 100 mL, and use this solution as the sample solution. Perform the tests according to the Atomic Absorption Spectrophotometry (Cold vapor type) with the sample solution. Place the sample solution in the sample bottle of an atomic absorption spectrophotometer, add 10 mL of tin (II) chloride-sulfuric acid TS, connect the bottle immediately to the atomic absorption spectrophotometer, and circulate air. Read the absorbance  $A_T$  of the sample solution when the indication of the recorder rises rapidly and becomes constant at the wavelength of 253.7 nm. On the other hand, to 2.0 mL of Standard Mercury Solution add 1 mL of a solution of potassium permanganate (3 in 50), 30 mL of water and a volume of purified hydrochloric acid equal to that used in the preparation of the sample solution, and read the absorbance  $A_S$  of the solution obtained by the same procedure as used for the sample solution:  $A_T$  is smaller

Assay Weigh accurately about 1.5 g of Sodium Hydroxide, and dissolve in 40 mL of freshly boiled and cooled water. Cool the solution to  $15\,^{\circ}$ C, add 2 drops of phenolphthalein TS, and titrate with 0.5 mol/L sulfuric acid VS until the red color of the solution disappears. Record the amount, A (mL), of 0.5 mol/L sulfuric acid VS consumed. Then add 2 drops of methyl orange TS to the solution, and further titrate with 0.5 mol/L sulfuric acid VS until the solution shows a persistent light red color. Record the amount, B (mL), of 0.5 mol/L sulfuric acid VS consumed. Calculate the amount of NaOH from the difference, A (mL) -B (mL).

Each mL of 0.5 mol/L sulfuric acid VS = 40.00 mg of NaOH

Containers and storage Containers—Tight containers.

## Sodium Lauryl Sulfate

ラウリル硫酸ナトリウム

Sodium Lauryl Sulfate is a mixture of sodium alkyl sulfate consisting chiefly of sodium lauryl sulfate  $(C_{12}H_{25}NaO_4S)$ .

**Description** Sodium Lauryl Sulfate occurs as white to light yellow crystals or powder. It has a slightly characteristic odor.

It is sparingly soluble in methanol and in ethanol (95).

A solution of Sodium Lauryl Sulfate (1 in 10) is a clear or an opalescent solution, which foams on agitation.

**Identification** (1) To 0.2 g of the residue obtained in Total alcohol content add 4 mL of bromine-cyclohexane TS with vigorous shaking, add 0.3 g of *N*-bromosuccinimide, and heat in a water bath at 80°C for 5 minutes: a red color develops.

(2) A solution of Sodium Lauryl Sulfate (1 in 10) responds to the Qualitative Tests (1) for sodium salt.